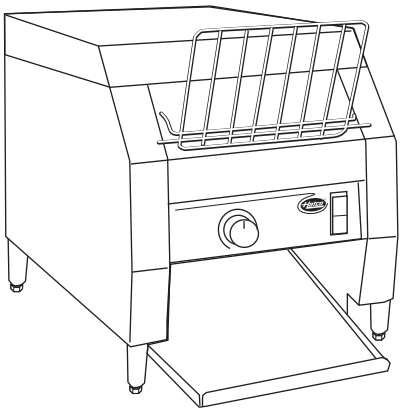
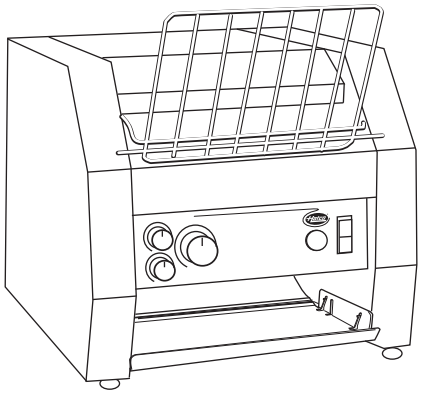
Toast-Qwik®

Electric Conveyor Toasters

TQ-10, -400, -800, -1200, -1800 Series

TQ-10	TQ-400	TQ-800	TQ-1200	TQ-1800
TQ-15	TQ-405	TQ-805		TQ-1800H
TQ-20BA	TQ-400H	TQ-800H		TQ-1800BA
TC-DON-208	TQ-400BA	TQ-800BA		TQ-1800HBA
TC-DON-240		TQ-800HBA		
		TQ-800BA-DUNKIN		





Replacement Parts List

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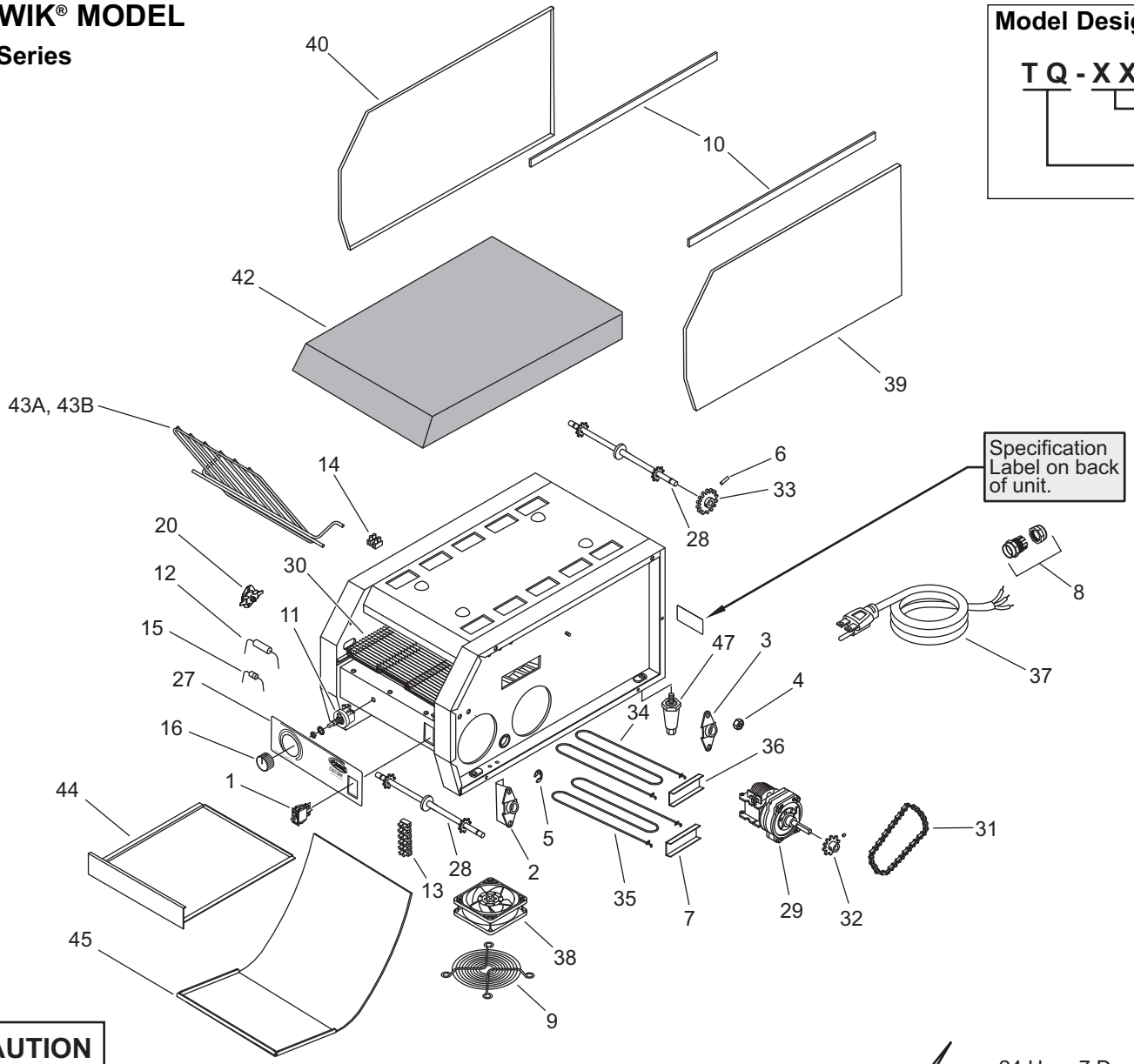
HATCO TOAST-QWIK® MODEL

TQ-10, -15, TC-DON Series

Model Designation

T Q - X X

- X X: 300 Slices per Hour Maximum
- T Q: Toast Qwik



⚠ CAUTION

Use of replacement parts other than those supplied by Hatco Corporation may result in damage to the unit or injury to personnel and will void all warranties.

24/7 24 Hour 7 Day Parts and Service Assistance available in the United States and Canada by calling 800-558-0607.

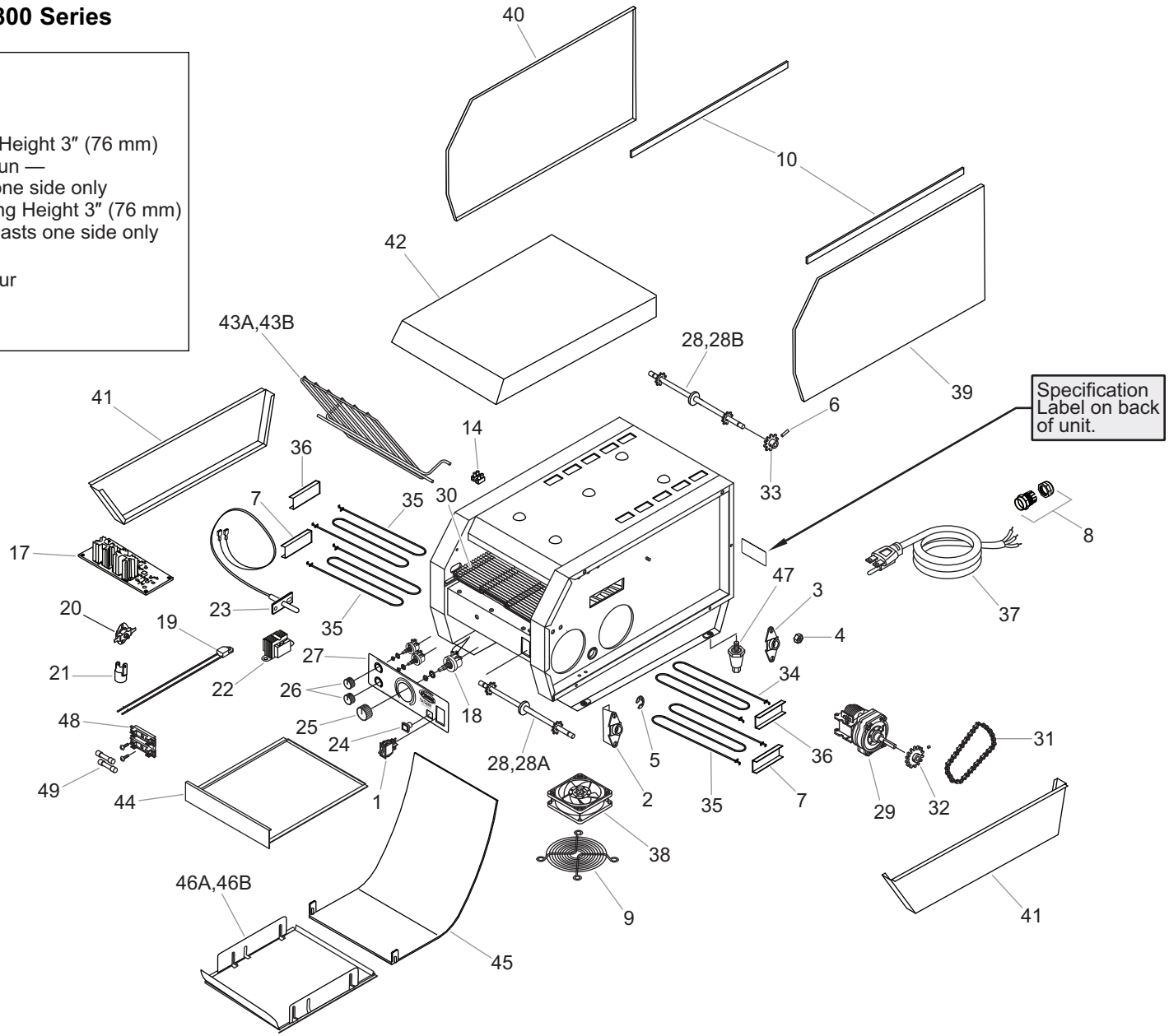
HATCO TOAST-QWIK MODEL

TQ-400, -405, -800, -805, -1200, 1800 Series

Model Designation

T Q - X X X X X X

- H = Opening Height 3″ (76 mm)
  BA = Bagel/Bun — Toasts one side only
  HBA = Opening Height 3″ (76 mm) and Toasts one side only
- Maximum Slices per Hour
- Toast Qwik



PARTS COMMON TO ALL TQ-10, -15, -400, -405, -800, -805, -1200, -1800 MODELS

ITEM	DESCRIPTION	PART NO.	QTY.	ITEM	DESCRIPTION	PART NO.	QTY.
1	On/Off Switch ◆	02.19.161.00	1-2	6	Spring Pin	05.08.006.00	1
2	Bearing with Bracket	04.05.286.00	2	7	Bracket, Lower Element	04.05.336.00	1-2
3	Bearing with Nuts	04.05.387.00	2	8	Cord Grip	02.20.259.00	1
4	Keps Nut	05.04.023.00	4	9	Fan Guard	02.12.063.00	1
5	Retaining Ring	05.11.035.00	2	10	Gasket	05.06.028.00	3 Feet

◆ TQ-10 and TQ-15 models manufactured after August 1, 2003 use two On/Off switches; one for the top heat circuit and one for the bottom heat circuit.

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 9625060751 has a date code of "0751" which indicates the following: 0751

- 51 — Week Fifty-One
- 07 — Year 2007

Please note also, prior to January 2001 the serial number date code indicated the month of manufacture.

Example: XXXXXX0007

- 07 — Month Seven (July)
- 00 — Year 2000

PARTS SPECIFIC TO MODEL TQ-10

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220–230V CE 50 Hz	230–240V CE 50 Hz
11	Speed Control - Rheostat	R02.13.111.00	R02.13.111.00	R02.13.125.00	R02.13.125.00	---	---	---	R02.13.125.00	R02.13.125.00
12	Resistor - 100 Ohm	---	---	---	---	---	---	---	02.13.325.00	02.13.325.00
13	Terminal Block - 6 Pole	02.15.034.00	02.15.034.00	02.15.034.00	02.15.034.00	---	---	---	02.15.034.00	02.15.034.00
14	Terminal Block - 2 Pole	R02.15.045.00	R02.15.045.00	R02.15.045.00	R02.15.045.00	---	---	---	R02.15.045.00	R02.15.045.00
15	Diode	02.40.002.00	02.40.002.00	02.40.002.00	02.40.002.00	---	---	---	02.40.002.00	02.40.002.00
16	Knob, Color Control	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00	---	---	---	05.30.020.00	05.30.020.00
17	Control Board	---	---	---	---	---	---	---	---	---
18	Potentiometers with Harness	---	---	---	---	---	---	---	---	---
19	High Limit - T-Stat - Board	---	---	---	---	---	---	---	---	---
20	High Limit - T-Stat - Sidewall	02.16.146.00	02.16.146.00	02.16.146.00	02.16.146.00	---	---	---	02.16.146.00	02.16.146.00
21	High Limit - T-Stat - Floor Panel	---	---	---	---	---	---	---	---	---
22	Transformer	---	---	---	---	---	---	---	---	---
23	Probe - RTD	---	---	---	---	---	---	---	---	---
24	Switch, Power Save	---	---	---	---	---	---	---	---	---
25	Knob	---	---	---	---	---	---	---	---	---
26	Knob	---	---	---	---	---	---	---	---	---
27	Decal - Control Plate ■	07.01.280.00	07.01.280.00	07.01.280.00	07.01.280.00	---	---	---	07.01.280.00	07.01.280.00
28	Shaft Assembly (Qty 2)	04.05.386.00	04.05.386.00	04.05.386.00	04.05.386.00	---	---	---	04.05.386.00	04.05.386.00
29	Gearmotor, Conveyor	02.12.101.00	02.12.076.00	02.12.077.00	02.12.079.00	---	---	---	02.12.079.00	02.12.079.00
30	Conveyor Belt	05.03.036.00	05.03.036.00	05.03.036.00	05.03.036.00	---	---	---	05.03.036.00	05.03.036.00
31	Drive Chain	05.03.037.00	05.03.037.00	05.03.037.00	05.03.037.00	---	---	---	05.03.037.00	05.03.037.00
32	Sprocket, Motor	05.09.027.00	05.09.027.00	05.09.027.00	05.09.025.00	---	---	---	05.09.028.00	05.09.025.00
33	Sprocket, Conveyor	05.09.045.00	05.09.045.00	05.09.045.00	05.09.030.00	---	---	---	05.09.045.00	05.09.045.00
34	Heating Element Quantity: 2	02.09.253.00	02.09.244.00	02.09.247.00	02.09.245.00	---	---	---	02.09.251.00	02.09.251.00
35	Heating Element Quantity:	---	---	---	---	---	---	---	---	---
36	Bracket - Upper Element	04.05.335.00	04.05.335.00	04.05.335.00	04.05.335.00	---	---	---	04.05.335.00	04.05.335.00
37	Power Cord and Plug	02.18.154.00	02.18.036.00	02.18.036.00	02.18.104.00	---	---	---	02.18.038.00	02.18.038.00
38	Circulation Fan	02.12.030.00	02.12.039.00	02.12.039.00	02.12.039.00	---	---	---	02.12.039.00	02.12.039.00
39	Side Panel, R.H.	04.05.329.00	04.05.329.00	04.05.329.00	04.05.329.00	---	---	---	04.05.329.00	04.05.329.00
40	Side Panel, L.H.	04.05.338.00	04.05.338.00	04.05.338.00	04.05.338.00	---	---	---	04.05.338.00	04.05.338.00
41	Side Bottom Panel, Black	---	---	---	---	---	---	---	---	---
42	Cover, Top - Black	04.05.379.00	04.05.379.00	04.05.379.00	04.05.379.00	---	---	---	04.05.379.00	04.05.379.00
43A	Feed Ramp - Standard	04.05.337.00	04.05.337.00	04.05.337.00	04.05.337.00	---	---	---	04.05.337.00	04.05.337.00
43B	Feed Ramp - Extended	---	---	---	---	---	---	---	---	---
44	Crumb Tray	R04.05.361.00	R04.05.361.00	R04.05.361.00	R04.05.361.00	---	---	---	R04.05.361.00	R04.05.361.00
45	Toast Chute	04.05.363.00	04.05.363.00	04.05.363.00	04.05.363.00	---	---	---	04.05.363.00	04.05.363.00
46A	Toast Collector Pan	---	---	---	---	---	---	---	---	---
46B	Toast Collector Pan - Deep	---	---	---	---	---	---	---	---	---
47	Legs, 4" (10 cm)	05.30.007.00	05.30.007.00	05.30.007.00	05.30.007.00	---	---	---	05.30.007.00	05.30.007.00
48	Fuse Block	---	---	---	---	---	---	---	---	---
	Wiring Diagram	10-01-054	10-01-054	10-01-054	10-01-063	---	---	---	10-01-063	10-01-063

The shaded areas contain information for **International models only.**

■ TQ-10 Models manufactured before August, 2003 use Control Plate Decal P/N 07.01.256.00.

PARTS SPECIFIC TO MODEL TQ-15

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220–230V CE 50 Hz	230–240V CE 50 Hz
11	Speed Control - Rheostat	---	---	---	---	---	---	---	R02.13.125.00	R02.13.125.00
12	Resistor - 100 Ohm	---	---	---	---	---	---	---	02.13.325.00	02.13.325.00
13	Terminal Block - 6 Pole	---	---	---	---	---	---	---	02.15.034.00	02.15.034.00
14	Terminal Block - 2 Pole	---	---	---	---	---	---	---	R02.15.045.00	R02.15.045.00
15	Diode	---	---	---	---	---	---	---	02.40.002.00	02.40.002.00
16	Knob, Color Control	---	---	---	---	---	---	---	05.30.020.00	05.30.020.00
17	Control Board w/High Limits	---	---	---	---	---	---	---	---	---
18	Potentiometers with Harness	---	---	---	---	---	---	---	---	---
19	High Limit - T-Stat - Board	---	---	---	---	---	---	---	---	---
20	High Limit - T-Stat - Sidewall	---	---	---	---	---	---	---	02.16.146.00	02.16.146.00
21	High Limit - T-Stat - Floor Panel	---	---	---	---	---	---	---	---	---
22	Transformer	---	---	---	---	---	---	---	---	---
23	Probe - RTD	---	---	---	---	---	---	---	---	---
24	Switch, Power Save	---	---	---	---	---	---	---	---	---
25	Knob	---	---	---	---	---	---	---	---	---
26	Knob	---	---	---	---	---	---	---	---	---
27	Decal - Control Plate ■	---	---	---	---	---	---	---	07.01.280.00	07.01.280.00
28	Shaft Assembly (Qty 2)	---	---	---	---	---	---	---	04.05.386.00	04.05.386.00
29	Gearmotor, Conveyor	---	---	---	---	---	---	---	02.12.079.00	02.12.079.00
30	Conveyor Belt	---	---	---	---	---	---	---	05.03.036.00	05.03.036.00
31	Drive Chain	---	---	---	---	---	---	---	05.03.037.00	05.03.037.00
32	Sprocket, Motor	---	---	---	---	---	---	---	05.09.027.00	05.09.027.00
33	Sprocket, Conveyor	---	---	---	---	---	---	---	05.09.045.00	05.09.045.00
34	Heating Element, 1000 W Quantity: 2	---	---	---	---	---	---	---	02.09.251.00	02.09.251.00
35	Heating Element Quantity:	---	---	---	---	---	---	---	---	---
36	Bracket - Upper Element	---	---	---	---	---	---	---	04.05.335.00	04.05.335.00
37	Power Cord and Plug	---	---	---	---	---	---	---	02.18.038.00	02.18.038.00
38	Circulation Fan	---	---	---	---	---	---	---	02.12.039.00	02.12.039.00
39	Side Panel, R.H.	---	---	---	---	---	---	---	04.05.329.00	04.05.329.00
40	Side Panel, L.H.	---	---	---	---	---	---	---	04.05.338.00	04.05.338.00
41	Side Bottom Panel, Black	---	---	---	---	---	---	---	---	---
42	Cover, Top - Black	---	---	---	---	---	---	---	04.05.379.00	04.05.379.00
43A	Feed Ramp - Standard	---	---	---	---	---	---	---	04.05.337.00	04.05.337.00
43B	Feed Ramp - Extended	---	---	---	---	---	---	---	---	---
44	Crumb Tray	---	---	---	---	---	---	---	R04.05.361.00	R04.05.361.00
45	Toast Chute	---	---	---	---	---	---	---	04.05.363.00	04.05.363.00
46A	Toast Collector Pan	---	---	---	---	---	---	---	---	---
46B	Toast Collector Pan - Deep	---	---	---	---	---	---	---	---	---
47	Legs, 4" (10 cm)	---	---	---	---	---	---	---	05.30.007.00	05.30.007.00
48	Fuse Block	---	---	---	---	---	---	---	---	---
	Wiring Diagram	---	---	---	---	---	---	---	10-01-063	10-01-063

The shaded areas contain information for **International models only.**

■ TQ-15 Models manufactured before August, 2003 use Control Plate Decal P/N 07.01.256.00.

PARTS SPECIFIC TO MODEL TC-DON-SERIES

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220–230V CE 50 Hz	230–240V CE 50 Hz
11	Speed Control - Rheostat	---	R02.13.111.00	R02.13.125.00	---	---	---	---	---	---
12	Resistor - 100 Ohm	---	---	---	---	---	---	---	---	---
13	Terminal Block - 6 Pole	---	02.15.034.00	02.15.034.00	---	---	---	---	---	---
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	---	---	---	---	---	---
15	Diode	---	02.40.002.00	02.40.002.00	---	---	---	---	---	---
16	Knob, Color Control	---	05.30.020.00	05.30.020.00	---	---	---	---	---	---
17	Control Board	---	---	---	---	---	---	---	---	---
18	Potentiometers with Harness	---	---	---	---	---	---	---	---	---
19	High Limit - T-Stat - Board	---	---	---	---	---	---	---	---	---
20	High Limit - T-Stat - Sidewall	---	02.16.146.00	02.16.146.00	---	---	---	---	---	---
21	High Limit - T-Stat - Floor Panel	---	---	---	---	---	---	---	---	---
22	Transformer	---	---	---	---	---	---	---	---	---
23	Probe - RTD	---	---	---	---	---	---	---	---	---
24	Switch, Power Save	---	---	---	---	---	---	---	---	---
25	Knob	---	---	---	---	---	---	---	---	---
26	Knob	---	---	---	---	---	---	---	---	---
27	Decal - Control Plate	---	07.01.298.00	07.01.298.00	---	---	---	---	---	---
28	Shaft Assembly (Qty 2)	---	04.05.386.00	04.05.386.00	---	---	---	---	---	---
29	Gearmotor, Conveyor	---	02.12.076.00	02.12.077.00	---	---	---	---	---	---
30	Conveyor Belt	---	05.03.035.00	05.03.035.00	---	---	---	---	---	---
31	Drive Chain	---	05.03.006.00	05.03.006.00	---	---	---	---	---	---
32	Sprocket, Motor	---	05.09.033.00	05.09.033.00	---	---	---	---	---	---
33	Sprocket, Conveyor	---	05.09.029.00	05.09.029.00	---	---	---	---	---	---
34	Heating Element, Upper Front, 750 W	---	02.09.243.00	02.09.246.00	---	---	---	---	---	---
	Upper Rear, 900 W	---	02.09.244.00	02.09.247.00	---	---	---	---	---	---
35	Heating Element, Lower, 750 W Quantity: 2	---	02.09.243.00	02.09.246.00	---	---	---	---	---	---
36	Bracket - Upper Element	---	04.05.357.00	04.05.357.00	---	---	---	---	---	---
37	Power Cord and Plug	---	02.18.111.00	02.18.036.00	---	---	---	---	---	---
38	Circulation Fan	---	02.12.039.00	02.12.039.00	---	---	---	---	---	---
39	Side Panel, R.H.	---	04.05.461.00	04.05.461.00	---	---	---	---	---	---
40	Side Panel, L.H.	---	04.05.462.00	04.05.462.00	---	---	---	---	---	---
41	Side Bottom Panel, Black	---	---	---	---	---	---	---	---	---
42	Cover, Top - Black	---	04.05.458.00	04.05.458.00	---	---	---	---	---	---
43A	Feed Ramp - Standard	---	04.05.317.00	04.05.317.00	---	---	---	---	---	---
43B	Feed Ramp - Extended	---	---	---	---	---	---	---	---	---
44	Crumb Tray	---	R04.05.356.00	R04.05.356.00	---	---	---	---	---	---
45	Toast Chute	---	04.05.457.00	04.05.457.00	---	---	---	---	---	---
46A	Toast Collector Pan	---	---	---	---	---	---	---	---	---
46B	Toast Collector Pan - Deep	---	---	---	---	---	---	---	---	---
47	Legs, 4" (10 cm)	---	05.30.007.00	05.30.007.00	---	---	---	---	---	---
48	Fuse Block	---	---	---	---	---	---	---	---	---
	Wiring Diagram	---	10-01-466	10-01-466	---	---	---	---	---	---

The shaded areas contain information for **International models only.**

PARTS SPECIFIC TO MODEL TQ-400

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220–230V CE 50/60 Hz	230–240V CE 50 Hz
12	Resistor - 100 Ohm	---	---	---	---	---	---	---	---	---
13	Terminal Block - 6 Pole	---	---	---	---	---	---	---	---	---
14	Terminal Block - 2 Pole	R02.15.045.00	R02.15.045.00	R02.15.045.00	R02.15.045.00	---	---	---	R02.15.045.00	R02.15.045.00
15	Diode	---	---	---	---	---	---	---	---	---
16	Knob, Color Control	---	---	---	---	---	---	---	---	---
17	Control Board w/High Limits	R02.01.229.00	R02.01.229.00	R02.01.229.00	R02.01.229.00	---	---	---	R02.01.229.00	R02.01.229.00
18	Potentiometers with Harness	02.13.322.00	02.13.322.00	02.13.322.00	02.13.322.00	---	---	---	02.13.322.00	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	02.16.122.00	02.16.122.00	02.16.122.00	02.16.122.00	---	---	---	02.16.122.00	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	---	---	---	---	---	---	---	---
21	High Limit - T-Stat - Floor Panel	R02.16.117.00	R02.16.117.00	R02.16.117.00	R02.16.117.00	---	---	---	R02.16.117.00	R02.16.117.00
22	Transformer	02.17.040.00	02.17.040.00	02.17.040.00	02.17.040.00	---	---	---	02.17.040.00	02.17.040.00
23	Probe - RTD	02.01.192.00	02.01.192.00	02.01.192.00	02.01.192.00	---	---	---	02.01.192.00	02.01.192.00
24	Switch, Power Save	02.19.164.00	02.19.164.00	02.19.164.00	02.19.164.00	---	---	---	02.19.164.00	02.19.164.00
25	Knob, Color Control	05.30.019.00	05.30.019.00	05.30.019.00	05.30.019.00	---	---	---	05.30.019.00	05.30.019.00
26	Knob, Heat Control (Qty. 2)	05.30.082.00	05.30.082.00	05.30.082.00	05.30.082.00	---	---	---	05.30.082.00	05.30.082.00
27	Decal - Control Plate	07.01.255.00	07.01.255.00	07.01.255.00	07.01.255.00	---	---	---	07.01.255.00	07.01.255.00
28	Shaft Assembly (Qty. 2)	04.05.386.00	04.05.386.00	04.05.386.00	04.05.386.00	---	---	---	04.05.386.00	04.05.386.00
29	Gearmotor, Conveyor ‡	02.12.101.00	02.12.102.00	02.12.096.00	02.12.079.00	---	---	---	02.12.096.00	02.12.096.00
30	Conveyor Belt	05.03.036.00	05.03.036.00	05.03.036.00	05.03.036.00	---	---	---	05.03.036.00	05.03.036.00
31	Drive Chain • ‡	05.03.037.00	05.03.006.00	05.03.037.00	05.03.037.00	---	---	---	05.03.037.00	05.03.006.00
32	Sprocket, Motor • ‡	05.09.027.00	05.09.025.00	05.09.027.00	05.09.028.00	---	---	---	05.09.027.00	05.09.025.00
33	Sprocket, Conveyor • ‡	05.09.045.00	05.09.045.00	05.09.045.00	05.09.045.00	---	---	---	05.09.045.00	05.09.045.00
34	Heating Element Quantity: 2	02.09.253.00	02.09.245.00	02.09.248.00	02.09.245.00	---	---	---	02.09.251.00	02.09.251.00
35	Heating Element Quantity:	---	---	---	---	---	---	---	---	---
36	Bracket - Upper Element	04.05.335.00	04.05.335.00	04.05.335.00	04.05.335.00	---	---	---	04.05.335.00	04.05.335.00
37	Power Cord and Plug *	R02.18.154.00	02.18.036.00	02.18.036.00	02.18.447.00	---	---	---	02.18.038.00	02.18.068.00
38	Circulation Fan	02.12.030.00	02.12.039.00	02.12.039.00	02.12.039.00	---	---	---	02.12.039.00	02.12.039.00
39	Side Panel, R.H.	04.05.329.00	04.05.329.00	04.05.329.00	04.05.329.00	---	---	---	04.05.329.00	04.05.329.00
40	Side Panel, L.H.	04.05.338.00	04.05.338.00	04.05.338.00	04.05.338.00	---	---	---	04.05.338.00	04.05.338.00
41	Side Bottom Panel, Black (Qty. 2)	04.05.332.00	04.05.332.00	04.05.332.00	04.05.332.00	---	---	---	04.05.332.00	04.05.332.00
42	Cover, Top	04.05.327.00	04.05.327.00	04.05.327.00	04.05.327.00	---	---	---	04.05.327.00	04.05.327.00
43A	Feed Ramp - Standard	04.05.337.00	04.05.337.00	04.05.337.00	04.05.337.00	---	---	---	04.05.337.00	04.05.337.00
43B	Feed Ramp - Extended	04.05.074.00	04.05.074.00	04.05.074.00	04.05.074.00	---	---	---	04.05.074.00	04.05.074.00
44	Crumb Tray	R04.05.361.00	R04.05.361.00	R04.05.361.00	R04.05.361.00	---	---	---	R04.05.361.00	R04.05.361.00
45	Toast Chute	04.05.333.00	04.05.333.00	04.05.333.00	04.05.333.00	---	---	---	04.05.333.00	04.05.333.00
46A	Toast Collector Pan	04.05.310.00	04.05.310.00	04.05.310.00	04.05.310.00	---	---	---	04.05.310.00	04.05.310.00
46B	Toast Collector Pan - Deep	---	---	---	---	---	---	---	---	---
47	Legs, 1" (3 cm)	R05.30.081.00	R05.30.081.00	R05.30.081.00	R05.30.081.00	---	---	---	R05.30.081.00	R05.30.081.00
48	Fuse Block	---	---	---	---	---	---	---	02.03.004.00	02.03.004.00
49	Fuse †	---	---	---	---	---	---	---	R02.03.001.02	R02.03.001.02
50	Indicator Light (not shown)	02.19.154.00	02.19.151.00	02.19.151.00	02.19.151.00	---	---	---	02.19.151.00	02.19.151.00
	Wiring Diagram	10-01-627	10-01-627	10-01-627	10-01-628	---	---	---	10-01-628	10-01-628

Shaded areas reflect export models only. † Fuses sold two per package. * 120V Canadian units use 02.18.089.00.

• 208 V and 240 V Canadian units use Drive Chain 05.03.037.00, Motor Sprocket 05.09.028.00, and Conveyor Sprocket 05.09.045.00.

PARTS SPECIFIC TO MODEL TQ-405

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220–230V 50/60 Hz	230–240V 50 Hz	220–230V CE 50 Hz	230–240V CE 50 Hz
12	Resistor - 100 Ohm	---	---	---	---	---	---	---	---	---
13	Terminal Block - 6 Pole	---	---	---	---	---	---	---	---	---
14	Terminal Block - 2 Pole	---	---	---	---	---	R02.15.045.00	R02.15.045.00	R02.15.045.00	R02.15.045.00
15	Diode	---	---	---	---	---	---	---	---	---
16	Knob, Color Control	---	---	---	---	---	---	---	---	---
17	Control Board w/High Limits	---	---	---	---	---	R02.01.229.00	R02.01.229.00	R02.01.229.00	R02.01.229.00
18	Potentiometers with Harness	---	---	---	---	---	02.13.322.00	02.13.322.00	02.13.322.00	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	---	---	---	---	---	02.16.122.00	02.16.122.00	02.16.122.00	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	---	---	---	---	---	---	---	---
21	High Limit - T-Stat - Floor Panel	---	---	---	---	---	R02.16.117.00	R02.16.117.00	R02.16.117.00	R02.16.117.00
22	Transformer	---	---	---	---	---	02.17.040.00	02.17.040.00	02.17.040.00	02.17.040.00
23	Probe - RTD	---	---	---	---	---	02.01.192.00	02.01.192.00	02.01.192.00	02.01.192.00
24	Switch, Power Save	---	---	---	---	---	02.19.164.00	02.19.164.00	02.19.164.00	02.19.164.00
25	Knob, Color Control	---	---	---	---	---	05.30.019.00	05.30.019.00	05.30.019.00	05.30.019.00
26	Knob, Heat Control (Qty. 2)	---	---	---	---	---	05.30.082.00	05.30.082.00	05.30.082.00	05.30.082.00
27	Decal - Control Plate	---	---	---	---	---	07.01.255.00	07.01.255.00	07.01.255.00	07.01.255.00
28	Shaft Assembly (Qty. 2)	---	---	---	---	---	04.05.386.00	04.05.386.00	04.05.386.00	04.05.386.00
29	Gearmotor, Conveyor ‡	---	---	---	---	---	02.12.096.00	02.12.096.00	02.12.096.00	02.12.096.00
30	Conveyor Belt	---	---	---	---	---	05.03.036.00	05.03.036.00	05.03.036.00	05.03.036.00
31	Drive Chain ‡	---	---	---	---	---	05.03.037.00	05.03.037.00	05.03.037.00	05.03.037.00
32	Sprocket, Motor ‡	---	---	---	---	---	05.09.027.00	05.09.027.00	05.09.027.00	05.09.027.00
33	Sprocket, Conveyor ‡	---	---	---	---	---	05.09.045.00	05.09.045.00	05.09.045.00	05.09.045.00
34	Heating Element, Upper Quantity: 1	---	---	---	---	---	02.09.252.00	02.09.251.00	02.09.252.00	02.09.251.00
35	Heating Element, Lower Quantity: 1	---	---	---	---	---	02.09.252.00	02.09.251.00	02.09.252.00	02.09.251.00
36	Bracket - Upper Element	---	---	---	---	---	04.05.335.00	04.05.335.00	04.05.335.00	04.05.335.00
37	Power Cord and Plug	---	---	---	---	---	02.18.038.00	02.18.038.00	02.18.068.00	02.18.068.00
38	Circulation Fan	---	---	---	---	---	02.12.039.00	02.12.039.00	02.12.039.00	02.12.039.00
39	Side Panel, R.H.	---	---	---	---	---	04.05.329.00	04.05.329.00	04.05.329.00	04.05.329.00
40	Side Panel, L.H.	---	---	---	---	---	04.05.338.00	04.05.338.00	04.05.338.00	04.05.338.00
41	Side Bottom Panel, Black (Qty. 2)	---	---	---	---	---	04.05.332.00	04.05.332.00	04.05.332.00	04.05.332.00
42	Cover, Top	---	---	---	---	---	04.05.327.00	04.05.327.00	04.05.327.00	04.05.327.00
43A	Feed Ramp - Standard	---	---	---	---	---	04.05.074.00	04.05.074.00	04.05.074.00	04.05.074.00
43B	Feed Ramp - Extended	---	---	---	---	---	04.05.337.00	04.05.337.00	04.05.337.00	04.05.337.00
44	Crumb Tray	---	---	---	---	---	R04.05.361.00	R04.05.361.00	R04.05.361.00	R04.05.361.00
45	Toast Chute	---	---	---	---	---	04.05.333.00	04.05.333.00	04.05.333.00	04.05.333.00
46A	Toast Collector Pan	---	---	---	---	---	04.05.310.00	04.05.310.00	04.05.310.00	04.05.310.00
46B	Toast Collector Pan - Deep	---	---	---	---	---	---	---	---	---
47	Legs, 1" (3 cm)	---	---	---	---	---	R05.30.081.00	R05.30.081.00	R05.30.081.00	R05.30.081.00
48	Fuse Block	---	---	---	---	---	---	---	02.03.004.00	02.03.004.00
49	Fuse †	---	---	---	---	---	---	---	R02.03.001.02	R02.03.001.02
50	Indicator Light (not shown)	---	---	---	---	---	02.19.151.00	02.19.151.00	02.19.151.00	02.19.151.00
	Wiring Diagram	---	---	---	---	---	10-01-628	10-01-628	10-01-628	10-01-628

Shaded areas reflect export models only. † Fuses sold two per package. ‡ Refer to ADDENDUM section for units with 1026 date code or earlier.

PARTS SPECIFIC TO MODEL TQ-400H

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220–230V CE 50 Hz	230–240V CE 50 Hz
12	Resistor - 100 Ohm	---	---	---	---	---	---	---	---	---
13	Terminal Block - 6 Pole	---	---	---	---	---	---	---	---	---
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	R02.15.045.00	---	---	---	R02.15.045.00	R02.15.045.00
15	Diode	---	---	---	---	---	---	---	---	---
16	Knob, Color Control	---	---	---	---	---	---	---	---	---
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	R02.01.229.00	---	---	---	R02.01.229.00	R02.01.229.00
18	Potentiometers with Harness	---	02.13.322.00	02.13.322.00	02.13.322.00	---	---	---	02.13.322.00	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	02.16.122.00	---	---	---	02.16.122.00	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	---	---	---	---	---	---	---	---
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	R02.16.117.00	---	---	---	R02.16.117.00	R02.16.117.00
22	Transformer	---	02.17.040.00	02.17.040.00	02.17.040.00	---	---	---	02.17.040.00	02.17.040.00
23	Probe - RTD	---	02.01.192.00	02.01.192.00	02.01.192.00	---	---	---	02.01.192.00	02.01.192.00
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	02.19.164.00	---	---	---	02.19.164.00	02.19.164.00
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	05.30.020.00	---	---	---	05.30.020.00	05.30.020.00
26	Knob, Heat Control (Qty. 2)	---	05.30.082.00	05.30.082.00	05.30.082.00	---	---	---	05.30.082.00	05.30.082.00
27	Decal - Control Plate	---	07.01.255.00	07.01.255.00	07.01.255.00	---	---	---	07.01.255.00	07.01.255.00
28	Shaft Assembly (Qty. 2)	---	04.05.386.00	04.05.386.00	04.05.386.00	---	---	---	04.05.386.00	04.05.386.00
29	Gearmotor, Conveyor ‡	---	02.12.102.00	02.12.096.00	02.12.079.00	---	---	---	02.12.096.00	02.12.096.00
30	Conveyor Belt	---	05.03.036.00	05.03.036.00	05.03.036.00	---	---	---	05.03.036.00	05.03.036.00
31	Drive Chain ‡	---	05.03.037.00	05.03.037.00	05.03.037.00	---	---	---	05.03.037.00	05.03.037.00
32	Sprocket, Motor ‡	---	05.09.027.00	05.09.059.00	05.09.027.00	---	---	---	05.09.027.00	05.09.027.00
33	Sprocket, Conveyor ‡	---	05.09.045.00	05.09.045.00	05.09.045.00	---	---	---	05.09.045.00	05.09.045.00
34	Heating Element, Upper Quantity: 1	---	02.09.245.00	02.09.248.00	02.09.245.00	---	---	---	02.09.252.00	02.09.251.00
35	Heating Element, Lower Quantity: 1	---	02.09.245.00	02.09.248.00	02.09.245.00	---	---	---	02.09.252.00	02.09.251.00
36	Bracket - Upper Element	---	04.05.335.00	04.05.335.00	04.05.335.00	---	---	---	04.05.335.00	04.05.335.00
37	Power Cord and Plug	---	02.18.036.00	02.18.036.00	02.18.447.00	---	---	---	02.18.038.00	02.18.068.00
38	Circulation Fan	---	02.12.039.00	02.12.039.00	02.12.039.00	---	---	---	02.12.039.00	02.12.039.00
39	Side Panel, R.H.	---	04.05.430.00	04.05.430.00	04.05.330.00	---	---	---	04.05.430.00	04.05.430.00
40	Side Panel, L.H.	---	04.05.431.00	04.05.431.00	04.05.431.00	---	---	---	04.05.431.00	04.05.431.00
41	Side Bottom Panel, Black (Qty. 2)	---	04.05.332.00	04.05.332.00	04.05.332.00	---	---	---	04.05.332.00	04.05.332.00
42	Cover, Top	---	04.05.433.00	04.05.433.00	04.05.433.00	---	---	---	04.05.433.00	04.05.433.00
43A	Feed Ramp - Standard	---	04.05.317.00	04.05.317.00	04.05.317.00	---	---	---	04.05.317.00	04.05.317.00
43B	Feed Ramp - Extended	---	04.05.075.00	04.05.075.00	04.05.075.00	---	---	---	04.05.075.00	04.05.075.00
44	Crumb Tray	---	R04.05.361.00	R04.05.361.00	R04.05.361.00	---	---	---	R04.05.361.00	R04.05.361.00
45	Toast Chute	---	04.05.333.00	04.05.333.00	04.05.333.00	---	---	---	04.05.333.00	04.05.333.00
46A	Toast Collector Pan	---	04.05.310.00	04.05.310.00	04.05.310.00	---	---	---	04.05.310.00	04.05.310.00
46B	Toast Collector Pan - Deep	---	---	---	---	---	---	---	---	---
47	Legs, 1" (3 cm)	---	R05.30.081.00	R05.30.081.00	R05.30.081.00	---	---	---	R05.30.081.00	R05.30.081.00
48	Fuse Block	---	---	---	---	---	---	---	02.03.004.00	02.03.004.00
49	Fuse †	---	---	---	---	---	---	---	R02.03.001.02	R02.03.001.02
50	Indicator Light (not shown)	---	02.19.151.00	02.19.151.00	02.19.151.00	---	---	---	02.19.151.00	02.19.151.00
	Wiring Diagram	---	10-01-627	10-01-627	10-01-628	---	---	---	10-01-628	10-01-628

Shaded areas reflect export models only. † Fuses sold two per package. ‡ Refer to ADDENDUM section for units with 1026 date code or earlier.

PARTS SPECIFIC TO MODEL TQ-400BA

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220–230V CE 50 Hz	230–240V CE 50 Hz
12	Resistor - 100 Ohm	---	---	---	---	---	---	---	---	---
13	Terminal Block - 6 Pole	---	---	---	---	---	---	---	---	---
14	Terminal Block - 2 Pole	R02.15.045.00	R02.15.045.00	R02.15.045.00	R02.15.045.00	---	---	---	R02.15.045.00	R02.15.045.00
15	Diode	---	---	---	---	---	---	---	---	---
16	Knob, Color Control	---	---	---	---	---	---	---	---	---
17	Control Board w/High Limits	R02.01.229.00	R02.01.229.00	R02.01.229.00	R02.01.229.00	---	---	---	R02.01.229.00	R02.01.229.00
18	Potentiometers with Harness	02.13.322.00	02.13.322.00	02.13.322.00	02.13.322.00	---	---	---	02.13.322.00	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	02.16.122.00	02.16.122.00	02.16.122.00	02.16.122.00	---	---	---	02.16.122.00	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	---	---	---	---	---	---	---	---
21	High Limit - T-Stat - Floor Panel	R02.16.117.00	R02.16.117.00	R02.16.117.00	R02.16.117.00	---	---	---	R02.16.117.00	R02.16.117.00
22	Transformer	02.17.040.00	02.17.040.00	02.17.040.00	02.17.040.00	---	---	---	02.17.040.00	02.17.040.00
23	Probe - RTD	02.01.192.00	02.01.192.00	02.01.192.00	02.01.192.00	---	---	---	02.01.192.00	02.01.192.00
24	Switch, Power Save	02.19.164.00	02.19.164.00	02.19.164.00	02.19.164.00	---	---	---	02.19.164.00	02.19.164.00
25	Knob, Color Control	05.30.020.00	05.30.020.00	05.30.020.00	05.30.020.00	---	---	---	05.30.019.00	05.30.019.00
26	Knob, Heat Control (Qty. 2)	05.30.082.00	05.30.082.00	05.30.082.00	05.30.082.00	---	---	---	05.30.082.00	05.30.082.00
27	Decal - Control Plate	07.01.266.00	07.01.266.00	07.01.266.00	07.01.266.00	---	---	---	07.01.266.00	07.01.266.00
28	Shaft Assembly (Qty. 2)	04.05.386.00	04.05.386.00	04.05.386.00	04.05.386.00	---	---	---	04.05.386.00	04.05.386.00
29	Gearmotor, Conveyor ‡	02.12.101.00	02.12.102.00	02.12.096.00	02.12.079.00	---	---	---	02.12.096.00	02.12.096.00
30	Conveyor Belt	05.03.036.00	05.03.036.00	05.03.036.00	05.03.036.00	---	---	---	05.03.036.00	05.03.036.00
31	Drive Chain ‡	05.03.037.00	05.03.037.00	05.03.037.00	05.03.037.00	---	---	---	05.03.037.00	05.03.037.00
32	Sprocket, Motor ‡	05.09.027.00	05.09.027.00	05.09.059.00	05.09.027.00	---	---	---	05.09.027.00	05.09.028.00
33	Sprocket, Conveyor ‡	05.09.045.00	05.09.045.00	05.09.030.00	05.09.045.00	---	---	---	05.09.045.00	05.09.045.00
34	Heating Element, Upper Quantity: 1	02.09.242.00	02.09.245.00	02.09.248.00	02.09.254.00	---	---	---	02.09.252.00	02.09.252.00
35	Heating Element, Lower Quantity: 1	02.09.255.00	02.09.243.00	02.09.246.00	02.09.243.00	---	---	---	02.09.249.00	02.09.249.00
36	Bracket - Upper Element	04.05.335.00	04.05.335.00	04.05.335.00	04.05.335.00	---	---	---	04.05.335.00	04.05.335.00
37	Power Cord and Plug	R02.18.154.00	02.18.036.00	02.18.036.00	02.18.447.00	---	---	---	02.18.038.00	02.18.068.00
38	Circulation Fan	02.12.030.00	02.12.039.00	02.12.039.00	02.12.039.00	---	---	---	02.12.039.00	02.12.039.00
39	Side Panel, R.H.	04.05.329.00	04.05.329.00	04.05.329.00	04.05.329.00	---	---	---	04.05.329.00	04.05.329.00
40	Side Panel, L.H.	04.05.338.00	04.05.338.00	04.05.338.00	04.05.338.00	---	---	---	04.05.338.00	04.05.338.00
41	Side Bottom Panel, Black (Qty. 2)	04.05.332.00	04.05.332.00	04.05.332.00	04.05.332.00	---	---	---	04.05.332.00	04.05.332.00
42	Cover, Top	04.05.327.00	04.05.327.00	04.05.327.00	04.05.327.00	---	---	---	04.05.327.00	04.05.327.00
43A	Feed Ramp - Standard	04.05.337.00	04.05.337.00	04.05.337.00	04.05.337.00	---	---	---	04.05.337.00	04.05.337.00
43B	Feed Ramp - Extended	---	---	---	---	---	---	---	---	---
44	Crumb Tray	R04.05.361.00	R04.05.361.00	R04.05.361.00	R04.05.361.00	---	---	---	R04.05.361.00	R04.05.361.00
45	Toast Chute	04.05.333.00	04.05.333.00	04.05.333.00	04.05.333.00	---	---	---	04.05.333.00	04.05.333.00
46A	Toast Collector Pan	04.05.310.00	04.05.310.00	04.05.310.00	04.05.310.00	---	---	---	04.05.310.00	04.05.310.00
46B	Toast Collector Pan - Deep	---	---	---	---	---	---	---	---	---
47	Legs, 1" (3 cm)	R05.30.081.00	R05.30.081.00	R05.30.081.00	R05.30.081.00	---	---	---	R05.30.081.00	R05.30.081.00
48	Fuse Block	---	---	---	---	---	---	---	02.03.004.00	02.03.004.00
49	Fuse †	---	---	---	---	---	---	---	R02.03.001.02	R02.03.001.02
50	Indicator Light (not shown)	02.19.154.00	02.19.151.00	02.19.151.00	02.19.151.00	---	---	---	02.19.151.00	02.19.151.00
	Wiring Diagram	10-01-627	10-01-627	10-01-627	10-01-628	---	---	---	10-01-628	10-01-628

Shaded areas reflect export models only. † Fuses sold two per package. ‡ Refer to ADDENDUM section for units with 1026 date code or earlier.

PARTS SPECIFIC TO MODEL TQ-800

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220–230V CE 50 Hz	230–240V CE 50 Hz
12	Resistor - 100 Ohm	---	---	---	---	---	---	---	---	---
13	Terminal Block - 6 Pole	---	---	---	---	---	---	---	---	---
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	R02.15.045.00	---	---	---	R02.15.045.00	R02.15.045.00
15	Diode	---	---	---	---	---	---	---	---	---
16	Knob, Color Control	---	---	---	---	---	---	---	---	---
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	R02.01.229.00	---	---	---	R02.01.229.00	R02.01.229.00
18	Potentiometers with Harness	---	02.13.322.00	02.13.322.00	02.13.322.00	---	---	---	02.13.322.00	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	02.16.122.00	---	---	---	02.16.122.00	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	02.16.120.00	02.16.120.00	02.16.120.00	---	---	---	02.16.120.00	02.16.120.00
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	R02.16.117.00	---	---	---	R02.16.117.00	R02.16.117.00
22	Transformer	---	02.17.040.00	02.17.040.00	02.17.040.00	---	---	---	02.17.040.00	02.17.040.00
23	Probe - RTD	---	02.01.192.00	02.01.192.00	02.01.192.00	---	---	---	02.01.192.00	02.01.192.00
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	02.19.164.00	---	---	---	02.19.164.00	02.19.164.00
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	05.30.020.00	---	---	---	05.30.020.00	05.30.020.00
26	Knob, Heat Control (Qty. 2)	---	05.30.082.00	05.30.082.00	05.30.082.00	---	---	---	05.30.082.00	05.30.082.00
27	Decal - Control Plate	---	07.01.255.00	07.01.255.00	07.01.255.00	---	---	---	07.01.255.00	07.01.255.00
28	Shaft Assembly (Qty. 2)	---	04.05.386.00	04.05.386.00	04.05.386.00	---	---	---	04.05.386.00	04.05.386.00
29	Gearmotor, Conveyor ‡	---	02.12.102.00	02.12.096.00	02.12.079.00	---	---	---	02.12.096.00	02.12.096.00
30	Conveyor Belt	---	05.03.035.00	05.03.035.00	05.03.035.00	---	---	---	05.03.035.00	05.03.035.00
31	Drive Chain ‡	---	05.03.006.00	05.03.006.00	05.03.006.00	---	---	---	05.03.006.00	05.03.006.00
32	Sprocket, Motor ‡	---	05.09.033.00	05.09.025.00	05.09.033.00	---	---	---	05.09.033.00	05.09.033.00
33	Sprocket, Conveyor ‡	---	05.09.029.00	05.09.029.00	05.09.030.00	---	---	---	05.09.030.00	05.09.029.00
34	Heating Element, Front, 750 W Quantity: 2	---	02.09.243.00	02.09.246.00	02.09.243.00	---	---	---	02.09.249.00	02.09.249.00
35	Heating Element, Rear, 900 W Quantity: 2	---	02.09.244.00	02.09.247.00	02.09.244.00	---	---	---	02.09.250.00	02.09.250.00
36	Bracket - Upper Element (Qty. 2)	---	04.05.357.00	04.05.357.00	04.05.357.00	---	---	---	04.05.357.00	04.05.357.00
37	Power Cord and Plug	---	02.18.111.00	02.18.036.00	02.18.111.00	---	---	---	02.18.038.00	02.18.103.00
38	Circulation Fan	---	02.12.039.00	02.12.039.00	02.12.039.00	---	---	---	02.12.039.00	02.12.039.00
39	Side Panel, R.H.	---	04.05.303.00	04.05.303.00	04.05.303.00	---	---	---	04.05.303.00	04.05.303.00
40	Side Panel, L.H.	---	04.05.319.00	04.05.319.00	04.05.319.00	---	---	---	04.05.319.00	04.05.319.00
41	Side Bottom Panel, Black (Qty. 2)	---	04.05.309.00	04.05.309.00	04.05.309.00	---	---	---	04.05.309.00	04.05.309.00
42	Cover, Top	---	04.05.301.00	04.05.301.00	04.05.301.00	---	---	---	04.05.301.00	04.05.301.00
43A	Feed Ramp - Standard	---	04.05.317.00	04.05.317.00	04.05.317.00	---	---	---	04.05.317.00	04.05.317.00
43B	Feed Ramp - Extended	---	04.05.075.00	04.05.075.00	04.05.075.00	---	---	---	04.05.075.00	04.05.075.00
44	Crumb Tray	---	R04.05.356.00	R04.05.356.00	R04.05.356.00	---	---	---	R04.05.356.00	R04.05.356.00
45	Toast Chute	---	04.05.311.00	04.05.311.00	04.05.311.00	---	---	---	04.05.311.00	04.05.311.00
46A	Toast Collector Pan	---	04.05.384.00	04.05.384.00	04.05.384.00	---	---	---	04.05.384.00	04.05.384.00
46B	Toast Collector Pan - Deep	---	---	---	---	---	---	---	---	---
47	Legs, 1" (3 cm)	---	R05.30.081.00	R05.30.081.00	R05.30.081.00	---	---	---	R05.30.081.00	R05.30.081.00
48	Fuse Block	---	---	---	---	---	---	---	02.03.004.00	02.03.004.00
49	Fuse †	---	---	---	---	---	---	---	R02.03.001.02	R02.03.001.02
50	Indicator Light (not shown)	---	02.19.151.00	02.19.151.00	02.19.151.00	---	---	---	02.19.151.00	02.19.151.00
	Wiring Diagram	---	10-01-488	10-01-488	10-01-489	---	---	---	10-01-489	10-01-489

Shaded areas reflect export models only. † Fuses sold two per package. ‡ Refer to ADDENDUM section for units with 1026 date code or earlier.

PARTS SPECIFIC TO MODEL TQ-805

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220–230V CE 50 Hz	230–240V CE 50 Hz
12	Resistor - 100 Ohm	---	---	---	---	---	---	---	---	---
13	Terminal Block - 6 Pole	---	---	---	---	---	---	---	---	---
14	Terminal Block - 2 Pole	---	---	---	---	---	---	---	---	R02.15.045.00
15	Diode	---	---	---	---	---	---	---	---	---
16	Knob, Color Control	---	---	---	---	---	---	---	---	---
17	Control Board w/High Limits	---	---	---	---	---	---	---	---	R02.01.229.00
18	Potentiometers with Harness	---	---	---	---	---	---	---	---	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	---	---	---	---	---	---	---	---	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	---	---	---	---	---	---	---	02.16.120.00
21	High Limit - T-Stat - Floor Panel	---	---	---	---	---	---	---	---	R02.16.117.00
22	Transformer	---	---	---	---	---	---	---	---	02.17.040.00
23	Probe - RTD	---	---	---	---	---	---	---	---	02.01.192.00
24	Switch, Power Save	---	---	---	---	---	---	---	---	02.19.164.00
25	Knob, Color Control	---	---	---	---	---	---	---	---	05.30.020.00
26	Knob, Heat Control (Qty. 2)	---	---	---	---	---	---	---	---	05.30.082.00
27	Decal - Control Plate	---	---	---	---	---	---	---	---	07.01.255.00
28	Shaft Assembly	---	---	---	---	---	---	---	---	04.05.386.00
29	Gearmotor, Conveyor ‡	---	---	---	---	---	---	---	---	02.12.096.00
30	Conveyor Belt	---	---	---	---	---	---	---	---	05.03.035.00
31	Drive Chain ‡	---	---	---	---	---	---	---	---	05.03.006.00
32	Sprocket, Motor ‡	---	---	---	---	---	---	---	---	05.09.025.00
33	Sprocket, Conveyor ‡	---	---	---	---	---	---	---	---	05.09.029.00
34	Heating Element, Front, 750 W Quantity: 2	---	---	---	---	---	---	---	---	02.09.249.00
35	Heating Element, Rear, 900 W Quantity: 2	---	---	---	---	---	---	---	---	02.09.250.00
36	Bracket - Upper Element (Qty. 2)	---	---	---	---	---	---	---	---	04.05.357.00
37	Power Cord and Plug	---	---	---	---	---	---	---	---	02.18.103.00
38	Circulation Fan	---	---	---	---	---	---	---	---	02.12.039.00
39	Side Panel, R.H.	---	---	---	---	---	---	---	---	04.05.303.00
40	Side Panel, L.H.	---	---	---	---	---	---	---	---	04.05.319.00
41	Side Bottom Panel, Black (Qty. 2)	---	---	---	---	---	---	---	---	04.05.309.00
42	Cover, Top	---	---	---	---	---	---	---	---	04.05.301.00
43A	Feed Ramp - Standard	---	---	---	---	---	---	---	---	04.05.317.00
43B	Feed Ramp - Extended	---	---	---	---	---	---	---	---	04.05.075.00
44	Crumb Tray	---	---	---	---	---	---	---	---	R04.05.356.00
45	Toast Chute	---	---	---	---	---	---	---	---	04.05.311.00
46A	Toast Collector Pan	---	---	---	---	---	---	---	---	04.05.384.00
46B	Toast Collector Pan - Deep	---	---	---	---	---	---	---	---	---
47	Legs, 1" (3 cm)	---	---	---	---	---	---	---	---	R05.30.081.00
48	Fuse Block	---	---	---	---	---	---	---	---	02.03.004.00
49	Fuse †	---	---	---	---	---	---	---	---	R02.03.001.02
50	Indicator Light (not shown)	---	---	---	---	---	---	---	---	02.19.151.00
	Wiring Diagram	---	---	---	---	---	---	---	---	10-01-489

Shaded areas reflect export models only. † Fuses sold two per package. ‡ Refer to ADDENDUM section for units with 1026 date code or earlier.

PARTS SPECIFIC TO MODEL TQ-800H

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220–230V CE 50 Hz	230–240V CE 50 Hz
12	Resistor - 100 Ohm	---	---	---	---	---	---	---	---	---
13	Terminal Block - 6 Pole	---	---	---	---	---	---	---	---	---
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	R02.15.045.00	---	---	---	R02.15.045.00	R02.15.045.00
15	Diode	---	---	---	---	---	---	---	---	---
16	Knob, Color Control	---	---	---	---	---	---	---	---	---
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	R02.01.229.00	---	---	---	R02.01.229.00	R02.01.229.00
18	Potentiometers with Harness	---	02.13.322.00	02.13.322.00	02.13.322.00	---	---	---	02.13.322.00	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	02.16.122.00	---	---	---	02.16.122.00	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	02.16.120.00	02.16.120.00	02.16.120.00	---	---	---	02.16.120.00	02.16.120.00
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	R02.16.117.00	---	---	---	R02.16.117.00	R02.16.117.00
22	Transformer	---	02.17.040.00	02.17.040.00	02.17.040.00	---	---	---	02.17.040.00	02.17.040.00
23	Probe - RTD	---	02.01.192.00	02.01.192.00	02.01.192.00	---	---	---	02.01.192.00	02.01.192.00
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	02.19.164.00	---	---	---	02.19.164.00	02.19.164.00
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	05.30.020.00	---	---	---	05.30.020.00	05.30.020.00
26	Knob, Heat Control (Qty. 2)	---	05.30.082.00	05.30.082.00	05.30.082.00	---	---	---	05.30.082.00	05.30.082.00
27	Decal - Control Plate	---	07.01.255.00	07.01.255.00	07.01.255.00	---	---	---	07.01.255.00	07.01.255.00
28	Shaft Assembly (Qty. 2)	---	04.05.386.00	04.05.386.00	04.05.386.00	---	---	---	04.05.386.00	04.05.386.00
29	Gearmotor, Conveyor ‡	---	02.12.102.00	02.12.096.00	02.12.079.00	---	---	---	02.12.096.00	02.12.096.00
30	Conveyor Belt	---	05.03.035.00	05.03.035.00	05.03.035.00	---	---	---	05.03.035.00	05.03.035.00
31	Drive Chain ‡	---	05.03.006.00	05.03.006.00	05.03.006.00	---	---	---	05.03.006.00	05.03.006.00
32	Sprocket, Motor • ‡	---	05.09.025.00	05.09.028.00	05.09.025.00	---	---	---	05.09.025.00	05.09.033.00
33	Sprocket, Conveyor • ‡	---	05.09.029.00	05.09.030.00	05.09.030.00	---	---	---	05.09.030.00	05.09.030.00
34	Heating Element, Bottom, 750 W Quantity: 2	---	02.09.243.00	02.09.246.00	02.09.243.00	---	---	---	02.09.249.00	02.09.249.00
35	Heating Element, Top, 900 W Quantity: 2	---	02.09.244.00	02.09.247.00	02.09.244.00	---	---	---	02.09.250.00	02.09.250.00
36	Bracket - Upper Element (Qty. 2)	---	04.05.314.00	04.05.314.00	04.05.314.00	---	---	---	04.05.314.00	04.05.314.00
37	Power Cord and Plug	---	02.18.111.00	02.18.036.00	02.18.111.00	---	---	---	02.18.103.00	02.18.103.00
38	Circulation Fan	---	02.12.039.00	02.12.039.00	02.12.039.00	---	---	---	02.12.039.00	02.12.039.00
39	Side Panel, R.H.	---	04.05.303.00	04.05.303.00	04.05.303.00	---	---	---	04.05.303.00	04.05.303.00
40	Side Panel, L.H.	---	04.05.319.00	04.05.319.00	04.05.319.00	---	---	---	04.05.319.00	04.05.319.00
41	Side Bottom Panel, Black (Qty. 2)	---	04.05.309.00	04.05.309.00	04.05.309.00	---	---	---	04.05.309.00	04.05.309.00
42	Cover, Top	---	04.05.301.00	04.05.301.00	04.05.301.00	---	---	---	04.05.301.00	04.05.301.00
43A	Feed Ramp - Standard	---	04.05.317.00	04.05.317.00	04.05.317.00	---	---	---	04.05.317.00	04.05.317.00
43B	Feed Ramp - Extended	---	04.05.075.00	04.05.075.00	04.05.075.00	---	---	---	04.05.075.00	04.05.075.00
44	Crumb Tray	---	R04.05.356.00	R04.05.356.00	R04.05.356.00	---	---	---	R04.05.356.00	R04.05.356.00
45	Toast Chute	---	04.05.311.00	04.05.311.00	04.05.311.00	---	---	---	04.05.311.00	04.05.311.00
46A	Toast Collector Pan	---	04.05.384.00	04.05.384.00	04.05.384.00	---	---	---	04.05.384.00	04.05.384.00
46B	Toast Collector Pan - Deep	---	---	---	---	---	---	---	---	---
47	Legs, 1" (3 cm)	---	R05.30.081.00	R05.30.081.00	R05.30.081.00	---	---	---	R05.30.081.00	R05.30.081.00
48	Fuse Block	---	---	---	---	---	---	---	02.03.004.00	02.03.004.00
49	Fuse †	---	---	---	---	---	---	---	R02.03.001.02	R02.03.001.02
50	Indicator Light (not shown)	---	02.19.151.00	02.19.151.00	02.19.151.00	---	---	---	02.19.151.00	02.19.151.00
	Wiring Diagram	---	10-01-488	10-01-488	10-01-489	---	---	---	10-01-489	10-01-489

Shaded areas reflect export models only. † Fuses sold two per package. • 208 V and 240 V Canadian units use motor sprocket 05.09.028.00 and conveyor sprocket 05.09.030.00.

PARTS SPECIFIC TO MODEL TQ-800BA

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220–230V CE 50 Hz	230–240V CE 50 Hz
12	Resistor - 100 Ohm	---	---	---	---	---	---	---	---	---
13	Terminal Block - 6 Pole	---	---	---	---	---	---	---	---	---
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	R02.15.045.00	---	---	---	R02.15.045.00	R02.15.045.00
15	Diode	---	---	---	---	---	---	---	---	---
16	Knob, Color Control	---	---	---	---	---	---	---	---	---
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	R02.01.229.00	---	---	---	R02.01.229.00	R02.01.229.00
18	Potentiometers with Harness	---	02.13.322.00	02.13.322.00	02.13.322.00	---	---	---	02.13.322.00	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	02.16.122.00	---	---	---	02.16.122.00	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	02.16.120.00	02.16.120.00	02.16.120.00	---	---	---	02.16.120.00	02.16.120.00
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	R02.16.117.00	---	---	---	R02.16.117.00	R02.16.117.00
22	Transformer	---	02.17.040.00	02.17.040.00	02.17.040.00	---	---	---	02.17.040.00	02.17.040.00
23	Probe - RTD	---	02.01.192.00	02.01.192.00	02.01.192.00	---	---	---	02.01.192.00	02.01.192.00
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	02.19.164.00	---	---	---	02.19.164.00	02.19.164.00
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	05.30.020.00	---	---	---	05.30.020.00	05.30.020.00
26	Knob, Heat Control (Qty. 2)	---	05.30.082.00	05.30.082.00	05.30.082.00	---	---	---	05.30.082.00	05.30.082.00
27	Decal - Control Plate	---	07.01.266.00	07.01.266.00	07.01.266.00	---	---	---	07.01.266.00	07.01.266.00
28	Shaft Assembly (Qty. 2)	---	04.05.386.00	04.05.386.00	04.05.386.00	---	---	---	04.05.386.00	04.05.386.00
29	Gearmotor, Conveyor ‡	---	02.12.102.00	02.12.096.00	02.12.079.00	---	---	---	02.12.096.00	02.12.096.00
30	Conveyor Belt	---	05.03.035.00	05.03.035.00	05.03.035.00	---	---	---	05.03.035.00	05.03.035.00
31	Drive Chain ‡	---	05.03.006.00	05.03.006.00	05.03.006.00	---	---	---	05.03.006.00	05.03.006.00
32	Sprocket, Motor ‡	---	05.09.033.00	05.09.025.00	05.09.033.00	---	---	---	05.09.033.00	05.09.033.00
33	Sprocket, Conveyor ‡	---	05.09.020.00	05.09.020.00	05.09.030.00	---	---	---	05.09.030.00	05.09.029.00
34	Heating Element, Bottom, 750 W Quantity: 1	---	02.09.243.00	02.09.246.00	02.09.243.00	---	---	---	02.09.249.00	02.09.249.00
35	Heating Element, Top, 1250 W Quantity: 2	---	02.09.254.00	02.09.256.00	02.09.254.00	---	---	---	02.09.252.00	02.09.252.00
36	Bracket - Upper Element (Qty. 2)	---	04.05.357.00	04.05.357.00	04.05.357.00	---	---	---	04.05.357.00	04.05.357.00
37	Power Cord and Plug	---	02.18.111.00	02.18.036.00	02.18.103.00	---	---	---	02.18.103.00	02.18.103.00
38	Circulation Fan	---	02.12.039.00	02.12.039.00	02.12.039.00	---	---	---	02.12.039.00	02.12.039.00
39	Side Panel, R.H.	---	04.05.303.00	04.05.303.00	04.05.303.00	---	---	---	04.05.303.00	04.05.303.00
40	Side Panel, L.H.	---	04.05.319.00	04.05.319.00	04.05.319.00	---	---	---	04.05.319.00	04.05.319.00
41	Side Bottom Panel, Black (Qty. 2)	---	04.05.309.00	04.05.309.00	04.05.309.00	---	---	---	04.05.309.00	04.05.309.00
42	Cover, Top	---	04.05.301.00	04.05.301.00	04.05.301.00	---	---	---	04.05.301.00	04.05.301.00
43A	Feed Ramp - Standard	---	04.05.317.00	04.05.317.00	04.05.317.00	---	---	---	04.05.317.00	04.05.317.00
43B	Feed Ramp - Extended	---	---	---	---	---	---	---	---	---
44	Crumb Tray	---	R04.05.356.00	R04.05.356.00	R04.05.356.00	---	---	---	R04.05.356.00	R04.05.356.00
45	Toast Chute	---	04.05.311.00	04.05.311.00	04.05.311.00	---	---	---	04.05.311.00	04.05.311.00
46A	Toast Collector Pan	---	04.05.384.00	04.05.384.00	04.05.384.00	---	---	---	04.05.384.00	04.05.384.00
46B	Toast Collector Pan - Deep	---	---	---	---	---	---	---	---	---
47	Legs, 1" (3 cm)	---	R05.30.081.00	R05.30.081.00	R05.30.081.00	---	---	---	R05.30.081.00	R05.30.081.00
48	Fuse Block	---	---	---	---	---	---	---	02.03.004.00	02.03.004.00
49	Fuse †	---	---	---	---	---	---	---	R02.03.001.02	R02.03.001.02
50	Indicator Light (not shown)	---	02.19.151.00	02.19.151.00	02.19.151.00	---	---	---	02.19.151.00	02.19.151.00
	Wiring Diagram	---	10-01-488	10-01-488	10-01-489	---	---	---	10-01-489	10-01-489

Shaded areas reflect export models only. † Fuses sold two per package. ‡ Refer to ADDENDUM section for units with 1026 date code or earlier.

PARTS SPECIFIC TO MODEL TQ-800HBA

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220–230V CE 50 Hz	230–240V CE 50 Hz
12	Resistor - 100 Ohm	---	---	---	---	---	---	---	---	---
13	Terminal Block - 6 Pole	---	---	---	---	---	---	---	---	---
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	R02.15.045.00	---	---	---	R02.15.045.00	R02.15.045.00
15	Diode	---	---	---	---	---	---	---	---	---
16	Knob, Color Control	---	---	---	---	---	---	---	---	---
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	R02.01.229.00	---	---	---	R02.01.229.00	R02.01.229.00
18	Potentiometers with Harness	---	02.13.322.00	02.13.322.00	02.13.322.00	---	---	---	02.13.322.00	02.13.322.00
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	02.16.122.00	---	---	---	02.16.122.00	02.16.122.00
20	High Limit - T-Stat - Sidewall	---	02.16.120.00	02.16.120.00	02.16.120.00	---	---	---	02.16.120.00	02.16.120.00
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	R02.16.117.00	---	---	---	R02.16.117.00	R02.16.117.00
22	Transformer	---	02.17.040.00	02.17.040.00	02.17.040.00	---	---	---	02.17.040.00	02.17.040.00
23	Probe - RTD	---	02.01.192.00	02.01.192.00	02.01.192.00	---	---	---	02.01.192.00	02.01.192.00
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	02.19.164.00	---	---	---	02.19.164.00	02.19.164.00
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	05.30.020.00	---	---	---	05.30.020.00	05.30.020.00
26	Knob, Heat Control (Qty. 2)	---	05.30.082.00	05.30.082.00	05.30.082.00	---	---	---	05.30.082.00	05.30.082.00
27	Decal - Control Plate	---	07.01.266.00	07.01.266.00	07.01.266.00	---	---	---	07.01.266.00	07.01.266.00
28	Shaft Assembly (Qty. 2)	---	04.05.386.00	04.05.386.00	04.05.386.00	---	---	---	04.05.386.00	04.05.386.00
29	Gearmotor, Conveyor ‡	---	02.12.102.00	02.12.096.00	02.12.079.00	---	---	---	02.12.096.00	02.12.096.00
30	Conveyor Belt	---	05.03.035.00	05.03.035.00	05.03.035.00	---	---	---	05.03.035.00	05.03.035.00
31	Drive Chain ‡	---	05.03.006.00	05.03.006.00	05.03.006.00	---	---	---	05.03.006.00	05.03.006.00
32	Sprocket, Motor ‡	---	05.09.033.00	05.09.025.00	05.09.025.00	---	---	---	05.09.025.00	05.09.033.00
33	Sprocket, Conveyor ‡	---	05.09.029.00	05.09.029.00	05.09.030.00	---	---	---	05.09.030.00	05.09.030.00
34	Heating Element, Bottom, 750 W Quantity: 1	---	02.09.243.00	02.09.246.00	02.09.243.00	---	---	---	02.09.249.00	02.09.249.00
35	Heating Element, Top, 1250 W Quantity: 2	---	02.09.254.00	02.09.256.00	02.09.254.00	---	---	---	02.09.252.00	02.09.252.00
36	Bracket - Upper Element (Qty. 2)	---	04.05.357.00	04.05.357.00	04.05.357.00	---	---	---	04.05.357.00	04.05.357.00
37	Power Cord and Plug	---	02.18.111.00	02.18.036.00	02.18.111.00	---	---	---	02.18.038.00	02.18.103.00
38	Circulation Fan	---	02.12.039.00	02.12.039.00	02.12.039.00	---	---	---	02.12.039.00	02.12.039.00
39	Side Panel, R.H.	---	04.05.303.00	04.05.303.00	04.05.303.00	---	---	---	04.05.303.00	04.05.303.00
40	Side Panel, L.H.	---	04.05.319.00	04.05.319.00	04.05.319.00	---	---	---	04.05.319.00	04.05.319.00
41	Side Bottom Panel, Black (Qty. 2)	---	04.05.309.00	04.05.309.00	04.05.309.00	---	---	---	04.05.309.00	04.05.309.00
42	Cover, Top	---	04.05.301.00	04.05.301.00	04.05.301.00	---	---	---	04.05.301.00	04.05.301.00
43A	Feed Ramp - Standard	---	04.05.317.00	04.05.317.00	04.05.317.00	---	---	---	04.05.317.00	04.05.317.00
43B	Feed Ramp - Extended	---	---	---	---	---	---	---	---	---
44	Crumb Tray	---	R04.05.356.00	R04.05.356.00	R04.05.356.00	---	---	---	R04.05.356.00	R04.05.356.00
45	Toast Chute	---	04.05.311.00	04.05.311.00	04.05.311.00	---	---	---	04.05.311.00	04.05.311.00
46A	Toast Collector Pan	---	04.05.384.00	04.05.384.00	04.05.384.00	---	---	---	04.05.384.00	04.05.384.00
46B	Toast Collector Pan - Deep	---	---	---	---	---	---	---	---	---
47	Legs, 1" (3 cm)	---	R05.30.081.00	R05.30.081.00	R05.30.081.00	---	---	---	R05.30.081.00	R05.30.081.00
48	Fuse Block	---	---	---	---	---	---	---	02.03.004.00	02.03.004.00
49	Fuse †	---	---	---	---	---	---	---	R02.03.001.02	R02.03.001.02
50	Indicator Light (not shown)	---	02.19.151.00	02.19.151.00	02.19.151.00	---	---	---	02.19.151.00	02.19.151.00
	Wiring Diagram	---	10-01-488	10-01-488	10-01-489	---	---	---	10-01-489	10-01-489

Shaded areas reflect export models only. † Fuses sold two per package. ‡ Refer to ADDENDUM section for units with 1026 date code or earlier.

PARTS SPECIFIC TO MODEL TQ-800BA-DUNKIN

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220–230V CE 50 Hz	230–240V CE 50 Hz
12	Resistor - 100 Ohm	---	---	---	---	---	---	---	---	---
13	Terminal Block - 6 Pole	---	---	---	---	---	---	---	---	---
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	---	---	---	---	---	---
15	Diode	---	---	---	---	---	---	---	---	---
16	Knob, Color Control	---	---	---	---	---	---	---	---	---
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	---	---	---	---	---	---
18	Potentiometers with Harness	---	02.13.329.00	02.13.329.00	---	---	---	---	---	---
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	---	---	---	---	---	---
20	High Limit - T-Stat - Sidewall	---	02.16.120.00	02.16.120.00	---	---	---	---	---	---
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	---	---	---	---	---	---
22	Transformer	---	02.17.040.00	02.17.040.00	---	---	---	---	---	---
23	Probe - RTD	---	02.01.192.00	02.01.192.00	---	---	---	---	---	---
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	---	---	---	---	---	---
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	---	---	---	---	---	---
26	Knob, Heat Control	---	---	---	---	---	---	---	---	---
27	Decal - Control Plate	---	07.01.289.00	07.01.289.00	---	---	---	---	---	---
28	Shaft Assembly (Qty. 2)	---	04.05.386.00	04.05.386.00	---	---	---	---	---	---
29	Gearmotor, Conveyor ‡	---	02.12.102.00	02.12.096.00	---	---	---	---	---	---
30	Conveyor Belt	---	05.03.035.00	05.03.035.00	---	---	---	---	---	---
31	Drive Chain ‡	---	05.03.006.00	05.03.006.00	---	---	---	---	---	---
32	Sprocket, Motor ‡	---	05.09.033.00	05.09.025.00	---	---	---	---	---	---
33	Sprocket, Conveyor ‡	---	05.09.020.00	05.09.020.00	---	---	---	---	---	---
34	Heating Element, Bottom, 750 W Quantity: 1	---	02.09.243.00	02.09.246.00	---	---	---	---	---	---
35	Heating Element, Top, 1250 W Quantity: 2	---	02.09.254.00	02.09.256.00	---	---	---	---	---	---
36	Bracket - Upper Element (Qty. 2)	---	04.05.357.00	04.05.357.00	---	---	---	---	---	---
37	Power Cord and Plug	---	02.18.186.00	02.18.186.00	---	---	---	---	---	---
38	Circulation Fan	---	02.12.039.00	02.12.039.00	---	---	---	---	---	---
39	Side Panel, R.H.	---	04.05.303.00	04.05.303.00	---	---	---	---	---	---
40	Side Panel, L.H.	---	04.05.319.00	04.05.319.00	---	---	---	---	---	---
41	Side Bottom Panel, Black (Qty. 2)	---	04.05.309.00	04.05.309.00	---	---	---	---	---	---
42	Cover, Top	---	04.05.301.00	04.05.301.00	---	---	---	---	---	---
43A	Feed Ramp - Standard	---	04.05.317.00	04.05.317.00	---	---	---	---	---	---
43B	Feed Ramp - Extended	---	---	---	---	---	---	---	---	---
44	Crumb Tray	---	R04.05.356.00	R04.05.356.00	---	---	---	---	---	---
45	Toast Chute	---	04.05.311.00	04.05.311.00	---	---	---	---	---	---
46A	Toast Collector Pan	---	04.05.384.00	04.05.384.00	---	---	---	---	---	---
46B	Toast Collector Pan - Deep	---	---	---	---	---	---	---	---	---
47	Legs, 1" (3 cm)	---	R05.30.081.00	R05.30.081.00	---	---	---	---	---	---
48	Fuse Block	---	---	---	---	---	---	---	---	---
49	Fuse	---	---	---	---	---	---	---	---	---
50	Indicator Light (not shown)	---	02.19.151.00	02.19.151.00	---	---	---	---	---	---
	Wiring Diagram	---	10-01-488	10-01-488	--	---	---	---	---	---

Shaded areas reflect export models only. ‡ Refer to ADDENDUM section for units with 1026 date code or earlier.

PARTS SPECIFIC TO MODEL TQ-1200

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220–230V CE 50 Hz	230–240V CE 50 Hz
12	Resistor - 100 Ohm	---	---	---	---	---	---	---	---	---
13	Terminal Block - 6 Pole	---	---	---	---	---	---	---	---	---
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	---	---	---	---	---	---
15	Diode	---	---	---	---	---	---	---	---	---
16	Knob, Color Control	---	---	---	---	---	---	---	---	---
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	---	---	---	---	---	---
18	Potentiometers with Harness	---	02.13.322.00	02.13.322.00	---	---	---	---	---	---
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	---	---	---	---	---	---
20	High Limit - T-Stat - Sidewall	---	02.16.120.00	02.16.120.00	---	---	---	---	---	---
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	---	---	---	---	---	---
22	Transformer	---	02.17.040.00	02.17.040.00	---	---	---	---	---	---
23	Probe - RTD	---	02.01.192.00	02.01.192.00	---	---	---	---	---	---
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	---	---	---	---	---	---
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	---	---	---	---	---	---
26	Knob, Heat Control (Qty. 2)	---	05.30.082.00	05.30.082.00	---	---	---	---	---	---
27	Decal - Control Plate	---	07.01.255.00	07.01.255.00	---	---	---	---	---	---
28	Shaft Assembly (Qty. 2)	---	04.05.386.00	04.05.386.00	---	---	---	---	---	---
29	Gearmotor, Conveyor ‡	---	02.12.102.00	02.12.096.00	---	---	---	---	---	---
30	Conveyor Belt	---	05.03.035.00	05.03.035.00	---	---	---	---	---	---
31	Drive Chain ‡	---	05.03.006.00	05.03.006.00	---	---	---	---	---	---
32	Sprocket, Motor ‡	---	05.09.033.00	05.09.025.00	---	---	---	---	---	---
33	Sprocket, Conveyor • ‡	---	05.09.020.00	05.09.020.00	---	---	---	---	---	---
34	Heating Element, Front, 900 W Quantity: 2	---	02.09.244.00	02.09.247.00	---	---	---	---	---	---
35	Heating Element, Rear, 1100 W Quantity: 2	---	02.09.245.00	02.09.248.00	---	---	---	---	---	---
36	Bracket - Upper Element (Qty. 2)	---	04.05.357.00	04.05.357.00	---	---	---	---	---	---
37	Power Cord and Plug	---	02.18.122.00	02.18.122.00	---	---	---	---	---	---
38	Circulation Fan	---	02.12.039.00	02.12.039.00	---	---	---	---	---	---
39	Side Panel, R.H.	---	04.05.303.00	04.05.303.00	---	---	---	---	---	---
40	Side Panel, L.H.	---	04.05.319.00	04.05.319.00	---	---	---	---	---	---
41	Side Bottom Panel, Black (Qty. 2)	---	04.05.309.00	04.05.309.00	---	---	---	---	---	---
42	Cover, Top	---	04.05.382.00	04.05.382.00	---	---	---	---	---	---
43A	Feed Ramp - Standard	---	04.05.317.00	04.05.317.00	---	---	---	---	---	---
43B	Feed Ramp - Extended	---	---	---	---	---	---	---	---	---
44	Crumb Tray	---	R04.05.356.00	R04.05.356.00	---	---	---	---	---	---
45	Toast Chute	---	04.05.311.00	04.05.311.00	---	---	---	---	---	---
46A	Toast Collector Pan	---	04.05.384.00	04.05.384.00	---	---	---	---	---	---
46B	Toast Collector Pan - Deep	---	---	---	---	---	---	---	---	---
47	Legs, 1" (3 cm)	---	R05.30.081.00	R05.30.081.00	---	---	---	---	---	---
48	Fuse Block	---	02.03.022.00	02.03.022.00	---	---	---	---	---	---
49	Fuse (Qty. 2) †	---	R02.03.052.02	R02.03.052.02	---	---	---	---	---	---
50	Indicator Light (not shown)	---	02.19.151.00	02.19.151.00	---	---	---	---	---	---
	Wiring Diagram	---	10-01-488	10-01-488	--	---	---	---	---	---

Shaded areas reflect export models only. † Fuses sold two per package. • 208 V and 240 V Canadian units use conveyor sprocket 05.09.029.00.

PARTS SPECIFIC TO MODEL TQ-1800

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220–230V CE 50 Hz	230–240V CE 50 Hz
12	Resistor - 100 Ohm	---	---	---	---	---	---	---	---	---
13	Terminal Block - 6 Pole	---	---	---	---	---	---	---	---	---
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	---	---	---	---	---	---
15	Diode	---	---	---	---	---	---	---	---	---
16	Knob, Color Control	---	---	---	---	---	---	---	---	---
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	---	---	---	---	---	---
18	Potentiometers with Harness	---	02.13.322.00	02.13.322.00	---	---	---	---	---	---
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	---	---	---	---	---	---
20	High Limit - T-Stat - Sidewall	---	02.16.120.00	02.16.120.00	---	---	---	---	---	---
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	---	---	---	---	---	---
22	Transformer	---	02.17.040.00	02.17.040.00	---	---	---	---	---	---
23	Probe - RTD	---	02.01.192.00	02.01.192.00	---	---	---	---	---	---
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	---	---	---	---	---	---
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	---	---	---	---	---	---
26	Knob, Heat Control (Qty. 2)	---	05.30.082.00	05.30.082.00	---	---	---	---	---	---
27	Decal - Control Plate	---	07.01.301.00	07.01.301.00	---	---	---	---	---	---
28A	Shaft Assembly, Front	---	04.05.465.00	04.05.465.00	---	---	---	---	---	---
28B	Shaft Assembly, Rear	---	04.05.491.00	04.05.491.00	---	---	---	---	---	---
29	Gearmotor, Conveyor ‡	---	02.12.102.00	02.12.096.00	---	---	---	---	---	---
30	Conveyor Belt	---	05.03.046.00	05.03.046.00	---	---	---	---	---	---
31	Drive Chain ‡	---	05.03.006.00	05.03.006.00	---	---	---	---	---	---
32	Sprocket, Motor ‡	---	05.09.033.00	05.09.025.00	---	---	---	---	---	---
33	Sprocket, Conveyor ‡	---	05.09.020.00	05.09.020.00	---	---	---	---	---	---
34	Heating Element, Front and Rear Bottom, 1050 W, Quantity: 3	---	02.09.266E.00	02.09.269E.00	---	---	---	---	---	---
35	Heating Element, Rear Top, 1260 W Quantity: 1	---	02.09.267E.00	02.09.270E.00	---	---	---	---	---	---
36	Bracket - Upper Element (Qty. 2)	---	04.05.357.00	04.05.357.00	---	---	---	---	---	---
37	Power Cord and Plug	---	02.18.122.00	02.18.122.00	---	---	---	---	---	---
38	Circulation Fan	---	02.12.039.00	02.12.039.00	---	---	---	---	---	---
39	Side Panel, R.H.	---	04.05.303.00	04.05.303.00	---	---	---	---	---	---
40	Side Panel, L.H.	---	04.05.319.00	04.05.319.00	---	---	---	---	---	---
41	Side Bottom Panel, Black (Qty. 2)	---	04.05.309.00	04.05.309.00	---	---	---	---	---	---
42	Cover, Top	---	04.05.478.00	04.05.478.00	---	---	---	---	---	---
43A	Feed Ramp - Standard	---	04.05.485.00	04.05.485.00	---	---	---	---	---	---
43B	Feed Ramp - Extended	---	---	---	---	---	---	---	---	---
44	Crumb Tray	---	04.05.481.00	04.05.481.00	---	---	---	---	---	---
45	Toast Chute	---	04.05.479.00	04.05.479.00	---	---	---	---	---	---
46A	Toast Collector Pan	---	04.05.483.00	04.05.483.00	---	---	---	---	---	---
46B	Toast Collector Pan - Deep	---	---	---	---	---	---	---	---	---
47	Legs, 1" (3 cm)	---	R05.30.081.00	R05.30.081.00	---	---	---	---	---	---
48	Fuse Block	---	02.03.022.00	02.03.022.00	---	---	---	---	---	---
49	Fuse (Qty. 2) †	---	R02.03.052.02	R02.03.052.02	---	---	---	---	---	---
50	Indicator Light (not shown)	---	02.19.151.00	02.19.151.00	---	---	---	---	---	---
	Wiring Diagram	---	10-01-488	10-01-488	--	---	---	---	---	---

Shaded areas reflect export models only. † Fuses sold two per package. ‡ Refer to ADDENDUM section for units with 1026 date code or earlier.

PARTS SPECIFIC TO MODEL TQ-1800H

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220–230V CE 50 Hz	230–240V CE 50 Hz
12	Resistor - 100 Ohm	---	---	---	---	---	---	---	---	---
13	Terminal Block - 6 Pole	---	---	---	---	---	---	---	---	---
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	---	---	---	---	---	---
15	Diode	---	---	---	---	---	---	---	---	---
16	Knob, Color Control	---	---	---	---	---	---	---	---	---
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	---	---	---	---	---	---
18	Potentiometers with Harness	---	02.13.322.00	02.13.322.00	---	---	---	---	---	---
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	---	---	---	---	---	---
20	High Limit - T-Stat - Sidewall	---	02.16.120.00	02.16.120.00	---	---	---	---	---	---
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	---	---	---	---	---	---
22	Transformer	---	02.17.040.00	02.17.040.00	---	---	---	---	---	---
23	Probe - RTD	---	02.01.192.00	02.01.192.00	---	---	---	---	---	---
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	---	---	---	---	---	---
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	---	---	---	---	---	---
26	Knob, Heat Control (Qty. 2)	---	05.30.082.00	05.30.082.00	---	---	---	---	---	---
27	Decal - Control Plate	---	07.01.301.00	07.01.301.00	---	---	---	---	---	---
28A	Shaft Assembly, Front	---	04.05.465.00	04.05.465.00	---	---	---	---	---	---
28B	Shaft Assembly, Rear	---	04.05.491.00	04.05.491.00	---	---	---	---	---	---
29	Gearmotor, Conveyor ‡	---	02.12.102.00	02.12.096.00	---	---	---	---	---	---
30	Conveyor Belt	---	05.03.046.00	05.03.046.00	---	---	---	---	---	---
31	Drive Chain ‡	---	05.03.006.00	05.03.006.00	---	---	---	---	---	---
32	Sprocket, Motor ‡	---	05.09.025.00	05.09.028.00	---	---	---	---	---	---
33	Sprocket, Conveyor ‡	---	05.09.029.00	05.09.030.00	---	---	---	---	---	---
34	Heating Element, Top, 1260 W Quantity: 2	---	02.09.267E.00	02.09.270E.00	---	---	---	---	---	---
35	Heating Element, Bottom, 1050 W Quantity: 2	---	02.09.266E.00	02.09.269E.00	---	---	---	---	---	---
36	Bracket - Upper Element (Qty. 2)	---	04.05.314.00	04.05.314.00	---	---	---	---	---	---
37	Power Cord and Plug	---	02.18.122.00	02.18.122.00	---	---	---	---	---	---
38	Circulation Fan	---	02.12.039.00	02.12.039.00	---	---	---	---	---	---
39	Side Panel, R.H.	---	04.05.303.00	04.05.303.00	---	---	---	---	---	---
40	Side Panel, L.H.	---	04.05.319.00	04.05.319.00	---	---	---	---	---	---
41	Side Bottom Panel, Black (Qty. 2)	---	04.05.309.00	04.05.309.00	---	---	---	---	---	---
42	Cover, Top	---	04.05.478.00	04.05.478.00	---	---	---	---	---	---
43A	Feed Ramp - Standard	---	04.05.485.00	04.05.485.00	---	---	---	---	---	---
43B	Feed Ramp - Extended	---	---	---	---	---	---	---	---	---
44	Crumb Tray	---	04.05.481.00	04.05.481.00	---	---	---	---	---	---
45	Toast Chute	---	04.05.479.00	04.05.479.00	---	---	---	---	---	---
46A	Toast Collector Pan	---	04.05.483.00	04.05.483.00	---	---	---	---	---	---
46B	Toast Collector Pan - Deep	---	---	---	---	---	---	---	---	---
47	Legs, 1" (3 cm)	---	R05.30.081.00	R05.30.081.00	---	---	---	---	---	---
48	Fuse Block	---	02.03.022.00	02.03.022.00	---	---	---	---	---	---
49	Fuse (Qty. 2) †	---	R02.03.052.02	R02.03.052.02	---	---	---	---	---	---
50	Indicator Light (not shown)	---	02.19.151.00	02.19.151.00	---	---	---	---	---	---
	Wiring Diagram	---	10-01-488	10-01-488	--	---	---	---	---	---

Shaded areas reflect export models only. † Fuses sold two per package. ‡ Refer to ADDENDUM section for units with 1026 date code or earlier.

PARTS SPECIFIC TO MODEL TQ-1800BA

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220–230V CE 50 Hz	230–240V CE 50 Hz
12	Resistor - 100 Ohm	---	---	---	---	---	---	---	---	---
13	Terminal Block - 6 Pole	---	---	---	---	---	---	---	---	---
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	---	---	---	---	---	---
15	Diode	---	---	---	---	---	---	---	---	---
16	Knob, Color Control	---	---	---	---	---	---	---	---	---
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	---	---	---	---	---	---
18	Potentiometers with Harness	---	02.13.322.00	02.13.322.00	---	---	---	---	---	---
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	---	---	---	---	---	---
20	High Limit - T-Stat - Sidewall	---	02.16.120.00	02.16.120.00	---	---	---	---	---	---
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	---	---	---	---	---	---
22	Transformer	---	02.17.040.00	02.17.040.00	---	---	---	---	---	---
23	Probe - RTD	---	02.01.192.00	02.01.192.00	---	---	---	---	---	---
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	---	---	---	---	---	---
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	---	---	---	---	---	---
26	Knob, Heat Control (Qty. 2)	---	05.30.082.00	05.30.082.00	---	---	---	---	---	---
27	Decal - Control Plate	---	07.01.302.00	07.01.302.00	---	---	---	---	---	---
28A	Shaft Assembly, Front	---	04.05.465.00	04.05.465.00	---	---	---	---	---	---
28B	Shaft Assembly, Rear	---	04.05.491.00	04.05.491.00	---	---	---	---	---	---
29	Gearmotor, Conveyor ‡	---	02.12.102.00	02.12.096.00	---	---	---	---	---	---
30	Conveyor Belt	---	05.03.046.00	05.03.046.00	---	---	---	---	---	---
31	Drive Chain ‡	---	05.03.006.00	05.03.006.00	---	---	---	---	---	---
32	Sprocket, Motor ‡	---	05.09.033.00	05.09.025.00	---	---	---	---	---	---
33	Sprocket, Conveyor ‡	---	05.09.020.00	05.09.020.00	---	---	---	---	---	---
34	Heating Element, Top, 1750 W Quantity: 2	---	02.09.268E.00	02.09.271E.00	---	---	---	---	---	---
35	Heating Element, Bottom, 1050 W Quantity: 2	---	02.09.266E.00	02.09.269E.00	---	---	---	---	---	---
36	Bracket - Upper Element (Qty. 2)	---	04.05.357.00	04.05.357.00	---	---	---	---	---	---
37	Power Cord and Plug	---	02.18.122.00	02.18.122.00	---	---	---	---	---	---
38	Circulation Fan	---	02.12.039.00	02.12.039.00	---	---	---	---	---	---
39	Side Panel, R.H.	---	04.05.303.00	04.05.303.00	---	---	---	---	---	---
40	Side Panel, L.H.	---	04.05.319.00	04.05.319.00	---	---	---	---	---	---
41	Side Bottom Panel, Black (Qty. 2)	---	04.05.309.00	04.05.309.00	---	---	---	---	---	---
42	Cover, Top	---	04.05.478.00	04.05.478.00	---	---	---	---	---	---
43A	Feed Ramp - Standard	---	04.05.485.00	04.05.485.00	---	---	---	---	---	---
43B	Feed Ramp - Extended	---	---	---	---	---	---	---	---	---
44	Crumb Tray	---	04.05.481.00	04.05.481.00	---	---	---	---	---	---
45	Toast Chute	---	04.05.479.00	04.05.479.00	---	---	---	---	---	---
46A	Toast Collector Pan	---	04.05.483.00	04.05.483.00	---	---	---	---	---	---
46B	Toast Collector Pan - Deep	---	---	---	---	---	---	---	---	---
47	Legs, 1" (3 cm)	---	R05.30.081.00	R05.30.081.00	---	---	---	---	---	---
48	Fuse Block	---	02.03.022.00	02.03.022.00	---	---	---	---	---	---
49	Fuse (Qty. 2) †	---	R02.03.052.02	R02.03.052.02	---	---	---	---	---	---
50	Indicator Light (not shown)	---	02.19.151.00	02.19.151.00	---	---	---	---	---	---
	Wiring Diagram	---	10-01-488	10-01-488	--	---	---	---	---	---

Shaded areas reflect export models only. † Fuses sold two per package. ‡ Refer to ADDENDUM section for units with 1026 date code or earlier.

PARTS SPECIFIC TO MODEL TQ-1800HBA

Item	Description	120V 60 Hz	208V 60 Hz	240V 60 Hz	200V 50/60 Hz	220V 50 Hz	220V 60 Hz	240V 50 Hz	220–230V CE 50 Hz	230–240V CE 50 Hz
12	Resistor - 100 Ohm	---	---	---	---	---	---	---	---	---
13	Terminal Block - 6 Pole	---	---	---	---	---	---	---	---	---
14	Terminal Block - 2 Pole	---	R02.15.045.00	R02.15.045.00	---	---	---	---	---	---
15	Diode	---	---	---	---	---	---	---	---	---
16	Knob, Color Control	---	---	---	---	---	---	---	---	---
17	Control Board w/High Limits	---	R02.01.229.00	R02.01.229.00	---	---	---	---	---	---
18	Potentiometers with Harness	---	02.13.322.00	02.13.322.00	---	---	---	---	---	---
19	High Limit - T-Stat - Board (Qty. 2)	---	02.16.122.00	02.16.122.00	---	---	---	---	---	---
20	High Limit - T-Stat - Sidewall	---	02.16.120.00	02.16.120.00	---	---	---	---	---	---
21	High Limit - T-Stat - Floor Panel	---	R02.16.117.00	R02.16.117.00	---	---	---	---	---	---
22	Transformer	---	02.17.040.00	02.17.040.00	---	---	---	---	---	---
23	Probe - RTD	---	02.01.192.00	02.01.192.00	---	---	---	---	---	---
24	Switch, Power Save	---	02.19.164.00	02.19.164.00	---	---	---	---	---	---
25	Knob, Color Control	---	05.30.020.00	05.30.020.00	---	---	---	---	---	---
26	Knob, Heat Control (Qty. 2)	---	05.30.082.00	05.30.082.00	---	---	---	---	---	---
27	Decal - Control Plate	---	07.01.302.00	07.01.302.00	---	---	---	---	---	---
28A	Shaft Assembly, Front	---	04.05.465.00	04.05.465.00	---	---	---	---	---	---
28B	Shaft Assembly, Rear	---	04.05.491.00	04.05.491.00	---	---	---	---	---	---
29	Gearmotor, Conveyor ‡	---	02.12.102.00	02.12.096.00	---	---	---	---	---	---
30	Conveyor Belt	---	05.03.046.00	05.03.046.00	---	---	---	---	---	---
31	Drive Chain ‡	---	05.03.006.00	05.03.006.00	---	---	---	---	---	---
32	Sprocket, Motor ‡	---	05.09.033.00	05.09.025.00	---	---	---	---	---	---
33	Sprocket, Conveyor ‡	---	05.09.020.00	05.09.020.00	---	---	---	---	---	---
34	Heating Element, Top, 1750 W Quantity: 2	---	02.09.268E.00	02.09.271E.00	---	---	---	---	---	---
35	Heating Element, Bottom, 1050 W Quantity: 1	---	02.09.266E.00	02.09.269E.00	---	---	---	---	---	---
36	Bracket - Upper Element (Qty. 2)	---	---	---	---	---	---	---	---	---
37	Power Cord and Plug	---	02.18.122.00	02.18.122.00	---	---	---	---	---	---
38	Circulation Fan	---	02.12.039.00	02.12.039.00	---	---	---	---	---	---
39	Side Panel, R.H.	---	04.05.303.00	04.05.303.00	---	---	---	---	---	---
40	Side Panel, L.H.	---	04.05.319.00	04.05.319.00	---	---	---	---	---	---
41	Side Bottom Panel, Black (Qty. 2)	---	04.05.309.00	04.05.309.00	---	---	---	---	---	---
42	Cover, Top	---	04.05.478.00	04.05.478.00	---	---	---	---	---	---
43A	Feed Ramp - Standard	---	04.05.485.00	04.05.485.00	---	---	---	---	---	---
43B	Feed Ramp - Extended	---	---	---	---	---	---	---	---	---
44	Crumb Tray	---	04.05.481.00	04.05.481.00	---	---	---	---	---	---
45	Toast Chute	---	04.05.479.00	04.05.479.00	---	---	---	---	---	---
46A	Toast Collector Pan	---	04.05.483.00	04.05.483.00	---	---	---	---	---	---
46B	Toast Collector Pan - Deep	---	---	---	---	---	---	---	---	---
47	Legs, 1" (3 cm)	---	R05.30.081.00	R05.30.081.00	---	---	---	---	---	---
48	Fuse Block	---	02.03.022.00	02.03.022.00	---	---	---	---	---	---
49	Fuse (Qty. 2) †	---	R02.03.052.02	R02.03.052.02	---	---	---	---	---	---
50	Indicator Light (not shown)	---	02.19.151.00	02.19.151.00	---	---	---	---	---	---
	Wiring Diagram	---	10-01-488	10-01-488	--	---	---	---	---	---

Shaded areas reflect export models only. † Fuses sold two per package. ‡ Refer to ADDENDUM section for units with 1026 date code or earlier.

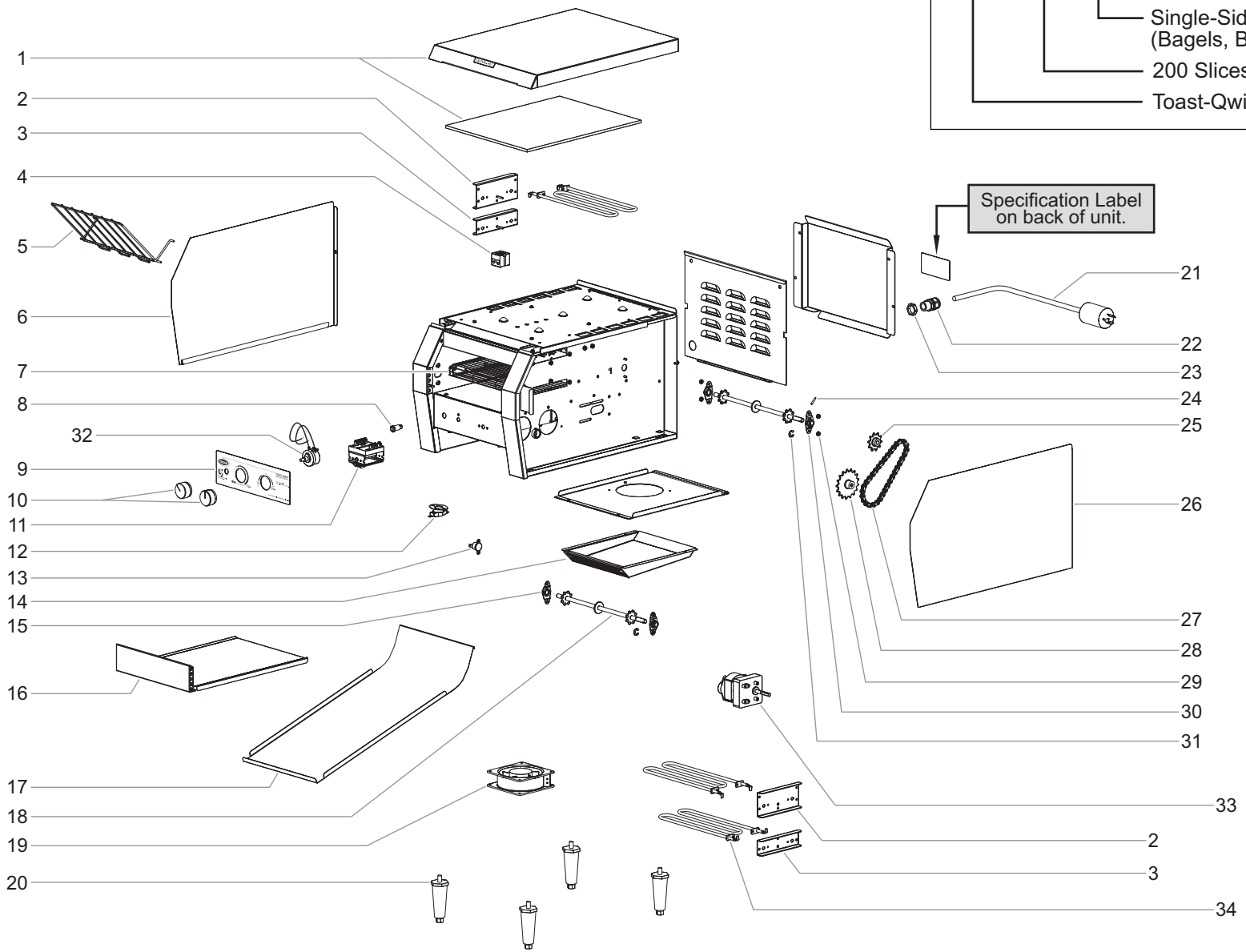
HATCO TOAST-QWIK® MODEL

TQ-20BA Series

Model Designation

T Q - 2 0 B A

- Single-Sided Toasting (Bagels, Buns)
- 200 Slices Per Hour
- Toast-Qwik



PARTS COMMON TO ALL TQ-20BA MODELS

Item	Description	Part Number	Qty.
1	Top Cover and Insulation	R04.05.458.00	1
2	Bracket, Upper Element	04.05.357.00	2
3	Bracket, Lower Element	04.05.336.00	2
4	Terminal Block	R02.15.045.00	1
5	Feed Ramp	04.05.317.00	1
6	Panel, Left Side Cover	R.04.05.462.00	1
7	Conveyor Belt	05.03.035.00	1
8	Indicator Light, Red	02.19.151.00	1
9	Control Panel Decal	07.01.335.00	1
10	Knob, Control	05.30.020.00	2
11	Selector Switch	02.19.214.00	1
12	Thermostat, High Limit, Floor	R02.16.171.00	1
13	Thermostat, High Limit, Side	02.16.120.00	1
14	Bottom Cover	04.05.312.00	1
15	Bearing Assembly w/Nut, Front Shaft	04.05.387.00	2
16	Crumb Tray	R04.05.356.00	1

Item	Description	Part Number	Qty.
17	Discharge Chute	04.05.457.00	1
18	Shaft Assembly	04.05.386.00	2
19	Cooling Fan	02.12.039.00	1
20	Leg, 4”, Adjustable	05.30.007.00	4
21	Power Cord w/Plug	02.18.186.00	1
22	Cord Grip	02.20.259.00	1
23	Cord Grip Nut	02.20.259A.00	1
24	Spring Pin	05.08.006.00	1
25	Sprocket, Conveyor	05.09.029.00	1
26	Panel, Right Side Cover	R04.05.461.00	1
27	Chain, Drive	05.03.006.00	1
28	Sprocket, Motor	05.09.033.00	1
29	Nut, Bearing	05.04.023.00	4
30	Bearing Assembly, Rear Shaft	04.05.286.00	2
31	Snap Ring	05.11.035.00	2
	Wiring Diagram	10-01-823	

VOLTAGE-SPECIFIC PARTS FOR TQ-20BA MODELS

Item	Description	Part Number 208 V, 60 Hz	Part Number 240 V, 60 Hz	Qty.
32	Rheostat Assembly	02.13.349.00	02.13.350.00	1
33	Gearmotor, Conveyor	02.12.076.00	02.12.077.00	1
34	Heating Elements			
	Upper Front, 1250 W	02.09.254.00	02.09.256.00	1
	Lower Front, 750 W	02.09.243.00	02.09.246.00	1
	Upper Rear, 1250 W	02.09.254.00	02.09.256.00	1

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.
Example: Serial number 9625060951 has a date code of “0951” which indicates the following: 0951
Week Fifty-One
Year 2009

Conveyor Gearmotors, Drive Chains, and Sprockets (Date Code 1026 or earlier)

Units with a 1026 date code or earlier were built with different conveyor gearmotors, drive chains, and sprockets. Use the following part number charts for replacement parts for units built with a date code of 1026 or earlier.

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

Example: Serial number 9625060751 has a date code of "0751" which indicates the following: 0751

- Week Fifty-One
- Year 2007

Please note also, prior to January 2001 the serial number date code indicated the month of manufacture.

Example: XXXXXX0007

- Month Seven (July)
- Year 2000

PARTS SPECIFIC TO MODELS TQ-400, TQ-400BA

Item	Description	120V	208V	240V	200V	220–230V (CE)	230–240V (CE)
29	Gearmotor, Conveyor	02.12.081.00	02.12.076.00	02.12.077.00	02.12.079.00	02.12.079.00	02.12.079.00
31	Drive Chain	05.03.037.00	05.03.006.00	05.03.037.00	05.03.037.00	05.03.037.00	05.03.006.00
32	Sprocket, Motor	05.09.027.00	05.09.025.00	05.09.025.00	05.09.028.00	05.09.027.00	05.09.025.00
33	Sprocket, Conveyor	05.09.045.00	05.09.045.00	05.09.045.00	05.09.045.00	05.09.045.00	05.09.045.00

PARTS SPECIFIC TO MODELS TQ-400H

Item	Description	120V	208V	240V	200V	220–230V (CE)	230–240V (CE)
29	Gearmotor, Conveyor	---	02.12.076.00	02.12.077.00	02.12.079.00	02.12.079.00	02.12.079.00
31	Drive Chain	---	05.03.037.00	05.03.037.00	05.03.037.00	05.03.037.00	05.03.037.00
32	Sprocket, Motor	---	05.09.027.00	05.09.027.00	05.09.027.00	05.09.027.00	05.09.027.00
33	Sprocket, Conveyor	---	05.09.045.00	05.09.045.00	05.09.045.00	05.09.045.00	05.09.045.00

PARTS SPECIFIC TO MODELS TQ-405

Item	Description	120V	208V	240V	200V	220–230V (CE)	230–240V (CE)
29	Gearmotor, Conveyor	---	---	---	---	02.12.079.00	02.12.079.00
32	Sprocket, Motor	---	---	---	---	05.09.027.00	05.09.027.00
33	Sprocket, Conveyor	---	---	---	---	05.09.045.00	05.09.045.00

ADDENDUM

PARTS SPECIFIC TO MODELS TQ-800, TQ-800BA

Item	Description	120V	208V	240V	200V	220–230V (CE)	230–240V (CE)
29	Gearmotor, Conveyor	---	02.12.076.00	02.12.077.00	02.12.079.00	02.12.079.00	02.12.079.00
32	Sprocket, Motor	---	05.09.033.00	05.09.025.00	05.09.033.00	05.09.033.00	05.09.033.00
33	Sprocket, Conveyor	---	05.09.029.00	05.09.029.00	05.09.030.00	05.09.030.00	05.09.029.00

PARTS SPECIFIC TO MODELS TQ-800HBA

Item	Description	120V	208V	240V	200V	220–230V (CE)	230–240V (CE)
29	Gearmotor, Conveyor	---	02.12.076.00	02.12.077.00	02.12.079.00	02.12.079.00	02.12.079.00
32	Sprocket, Motor	---	05.09.033.00	05.09.033.00	05.09.025.00	05.09.025.00	05.09.033.00
33	Sprocket, Conveyor	---	05.09.029.00	05.09.029.00	05.09.030.00	05.09.030.00	05.09.030.00

PARTS SPECIFIC TO MODELS TQ-800H

Item	Description	120V	208V	240V	200V	220–230V (CE)	230–240V (CE)
29	Gearmotor, Conveyor	---	02.12.076.00	02.12.077.00	02.12.079.00	02.12.079.00	02.12.079.00
32	Sprocket, Motor	---	05.09.025.00	05.09.025.00	05.09.025.00	05.09.025.00	05.09.033.00
33	Sprocket, Conveyor	---	05.09.029.00	05.09.029.00	05.09.030.00	05.09.030.00	05.09.030.00

PARTS SPECIFIC TO MODELS TQ-805

Item	Description	120V	208V	240V	200V	220–230V (CE)	230–240V (CE)
29	Gearmotor, Conveyor	---	---	---	---	02.12.079.00	---
32	Sprocket, Motor	---	---	---	---	05.09.025.00	---
33	Sprocket, Conveyor	---	---	---	---	05.09.029.00	---

PARTS SPECIFIC TO MODELS TQ-1200

Item	Description	120V	208V	240V	200V	220–230V (CE)	230–240V (CE)
29	Gearmotor, Conveyor	---	02.12.076.00	02.12.077.00	---	---	---
32	Sprocket, Motor	---	05.03.033.00	05.03.033.00	---	---	---
33	Sprocket, Conveyor	---	05.09.020.00	05.09.020.00	---	---	---

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.
Example: Serial number 9625060751 has a date code of "0751" which indicates the following: 0751
- 51 — Week Fifty-One
- 07 — Year 2007

Please note also, prior to January 2001 the serial number date code indicated the month of manufacture.
Example: XXXXXX0007
- 07 — Month Seven (July)
- 00 — Year 2000

PARTS SPECIFIC TO MODELS TQ-1800 AND TQ-1800BA

Item	Description	120V	208V	240V	200V	220–230V (CE)	230–240V (CE)
29	Gearmotor, Conveyor	---	02.12.076.00	02.12.077.00	---	---	---
32	Sprocket, Motor	---	05.09.033.00	05.09.033.00	---	---	---
33	Sprocket, Conveyor	---	05.09.020.00	05.09.020.00	---	---	---

PARTS SPECIFIC TO MODELS TQ-1800H

Item	Description	120V	208V	240V	200V	220–230V (CE)	230–240V (CE)
29	Gearmotor, Conveyor	---	02.12.076.00	02.12.077.00	---	---	---
32	Sprocket, Motor	---	05.09.025.00	05.09.025.00	---	---	---
33	Sprocket, Conveyor	---	05.09.029.00	05.09.029.00	---	---	---

PARTS SPECIFIC TO MODELS TQ-1800HBA

Item	Description	120V	208V	240V	200V	220–230V (CE)	230–240V (CE)
29	Gearmotor, Conveyor	---	02.12.076.00	02.12.077.00	---	---	---
32	Sprocket, Motor	---	05.09.033.00	05.09.033.00	---	---	---
33	Sprocket, Conveyor	---	05.09.020.00	05.09.020.00	---	---	---

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.
Example: Serial number 9625060751 has a date code of "0751" which indicates the following: 0751
- 51 — Week Fifty-One
- 07 — Year 2007

Please note also, prior to January 2001 the serial number date code indicated the month of manufacture.
Example: XXXXXX0007
- 07 — Month Seven (July)
- 00 — Year 2000

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